



Generation strategies from biomass and waste heat

(Estrategias de generación a partir de biomasa y calores residuales)

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Sexto
Foro **xm**
Nos une la energía
de los colombianos

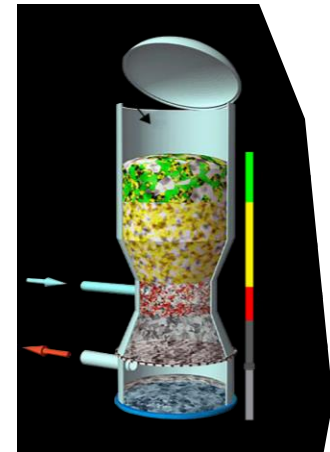


Schedule

- Introduction.
- Biomass.
- Biomass opportunities.
- Use of waste heat for power generation.
- Final remark.



<https://www.csiro.au/en/research/technology-space/energy/biomass-to-energy>



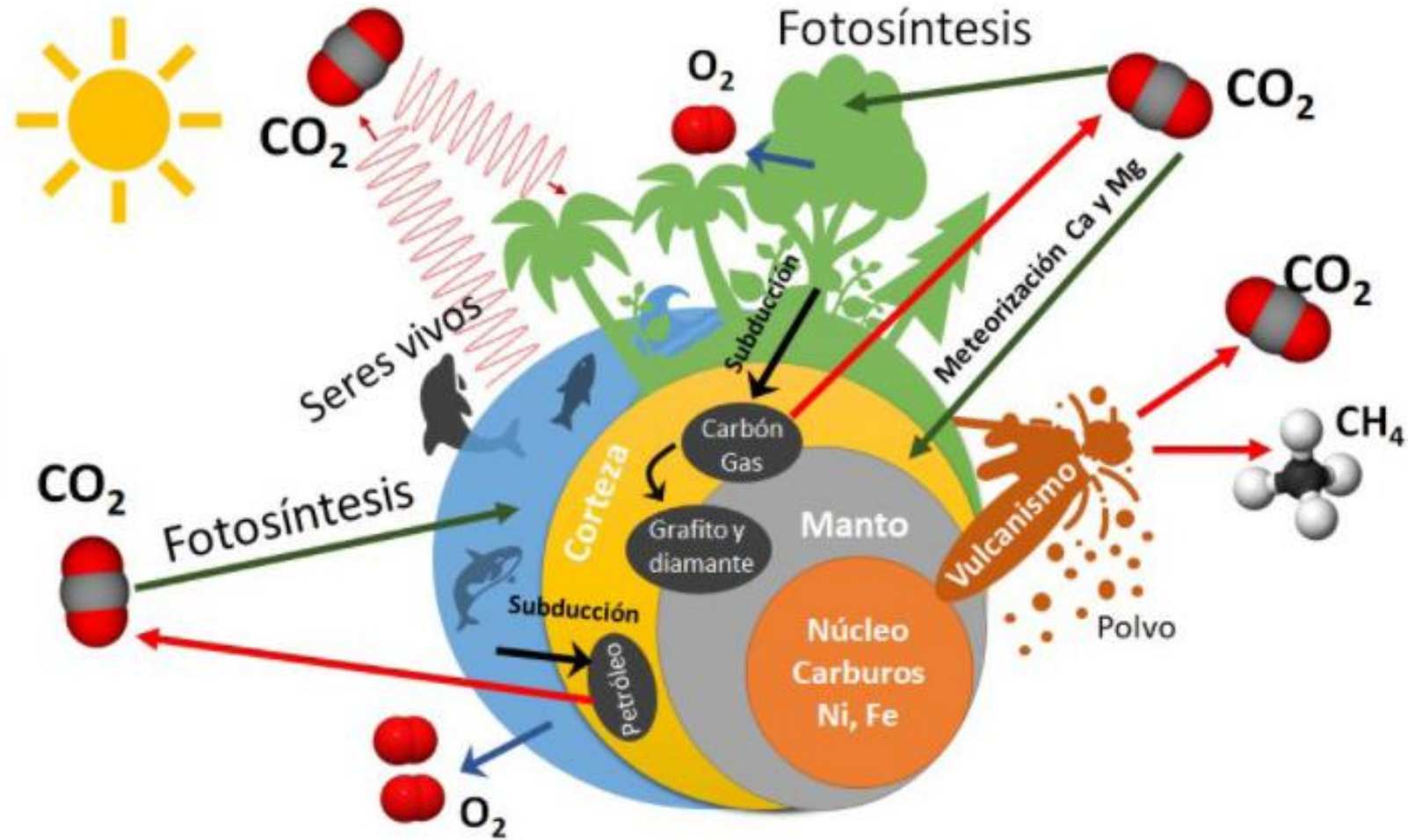
 Electricity

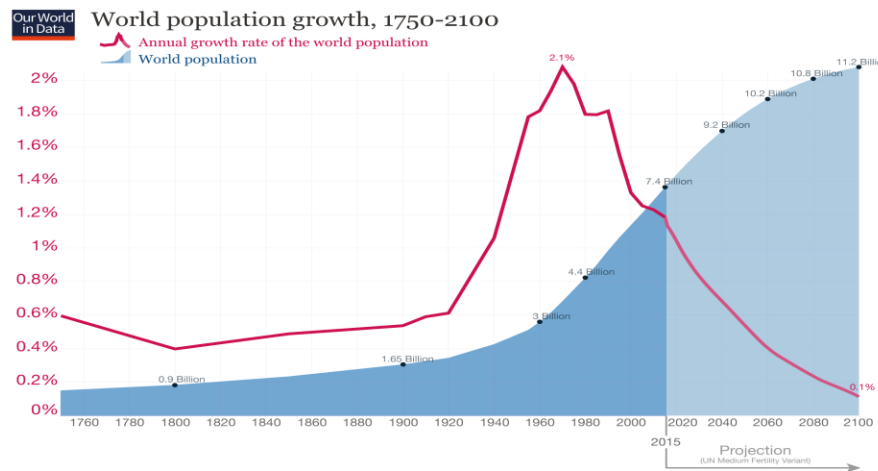
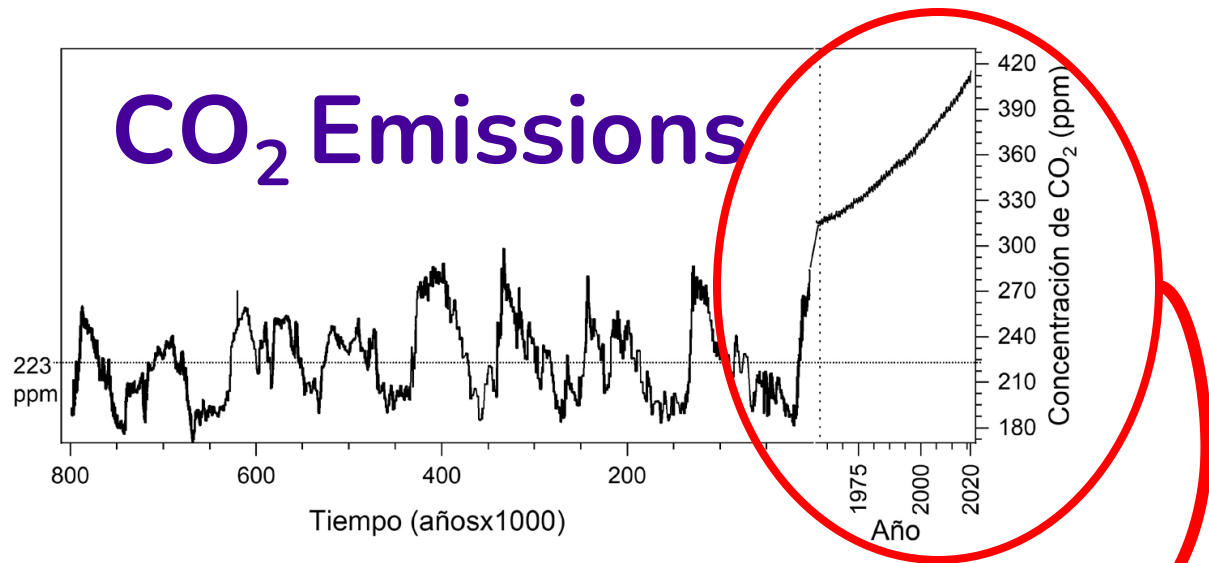
 Heating

1. Introduction

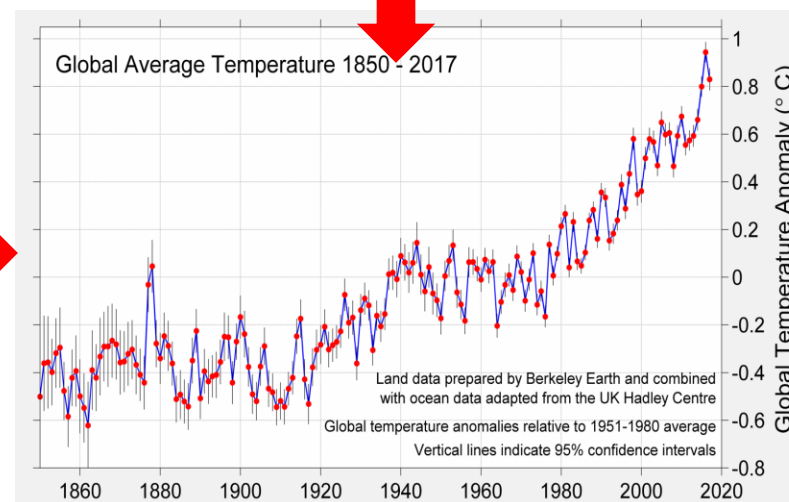
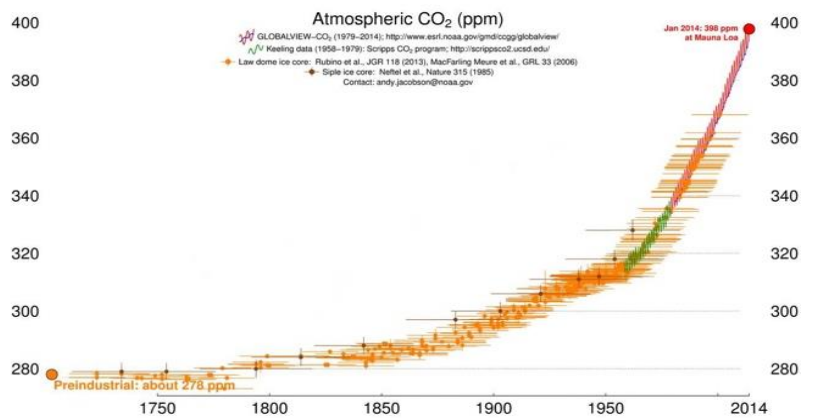


CO₂ Balance





Data sources: Up to 2015 OurWorldInData series based on UN and IPCC. Projections for 2015 to 2100: UN Population Division (2015) - Medium Variant. The data visualization is taken from OurWorldInData.org. There you find the raw data and more visualizations on this topic. Licensed under CC-BY-SA by the author Max Roser.

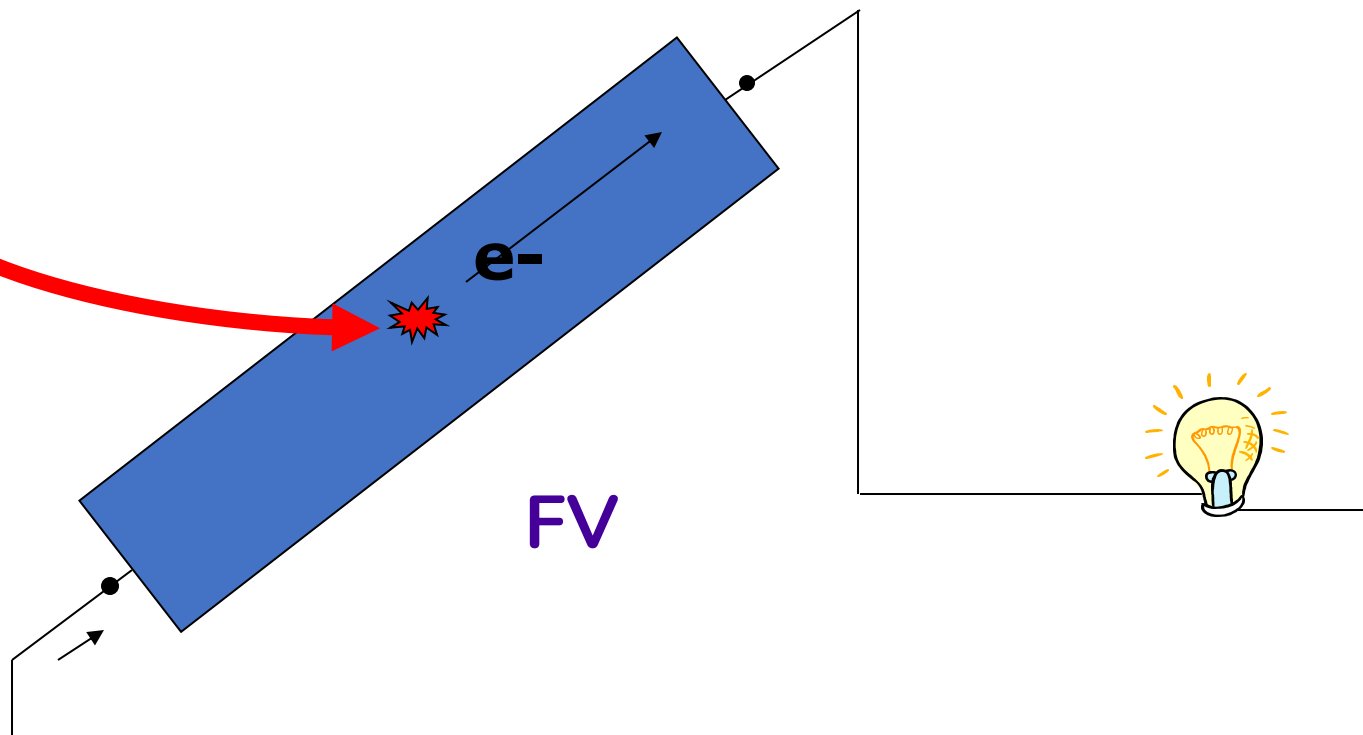
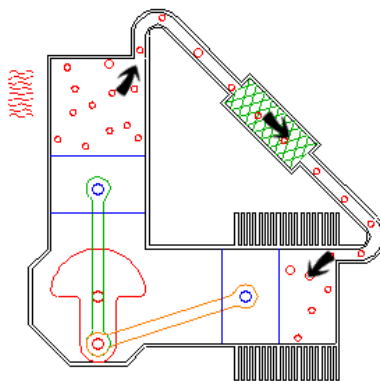


Stirling cycle

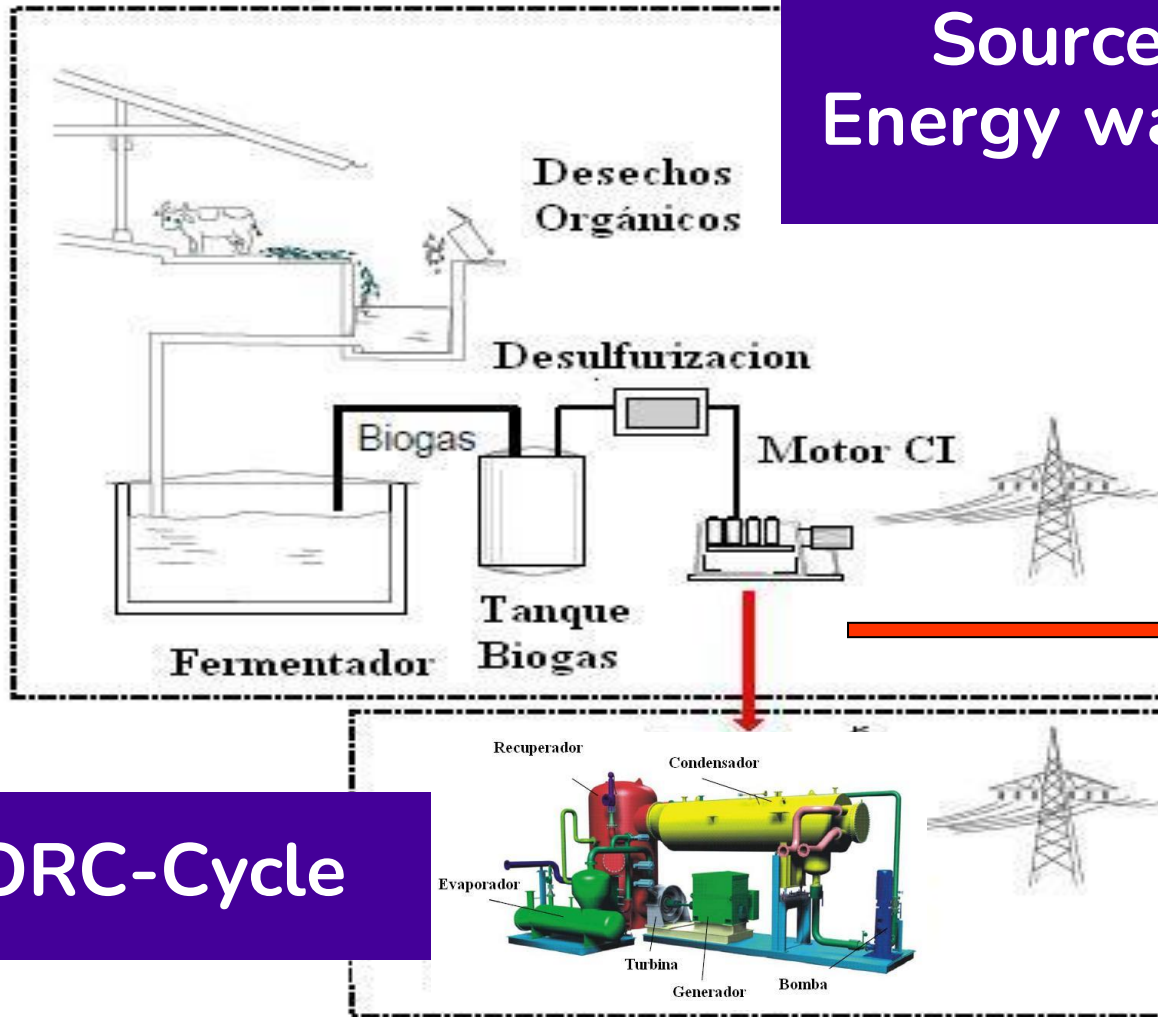
Source: sun



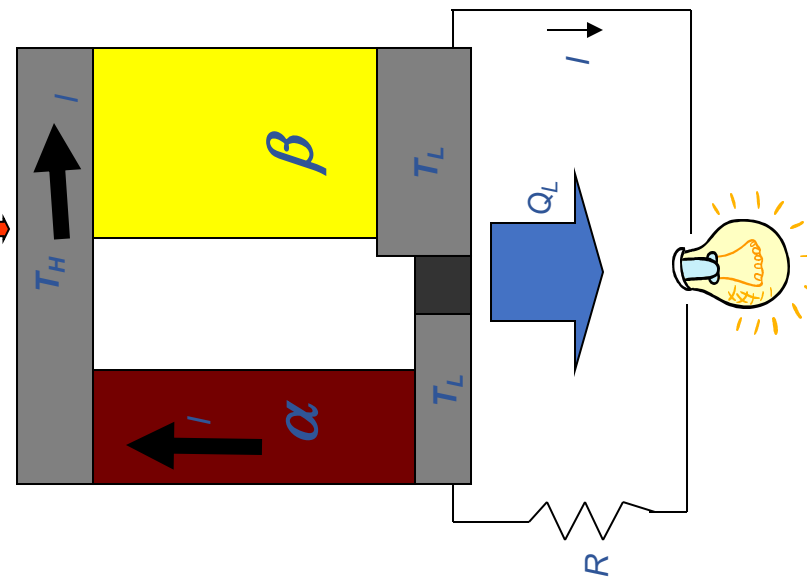
Biomass



Source:
Energy waste



ORC-Cycle



Energy by Saline Gradients

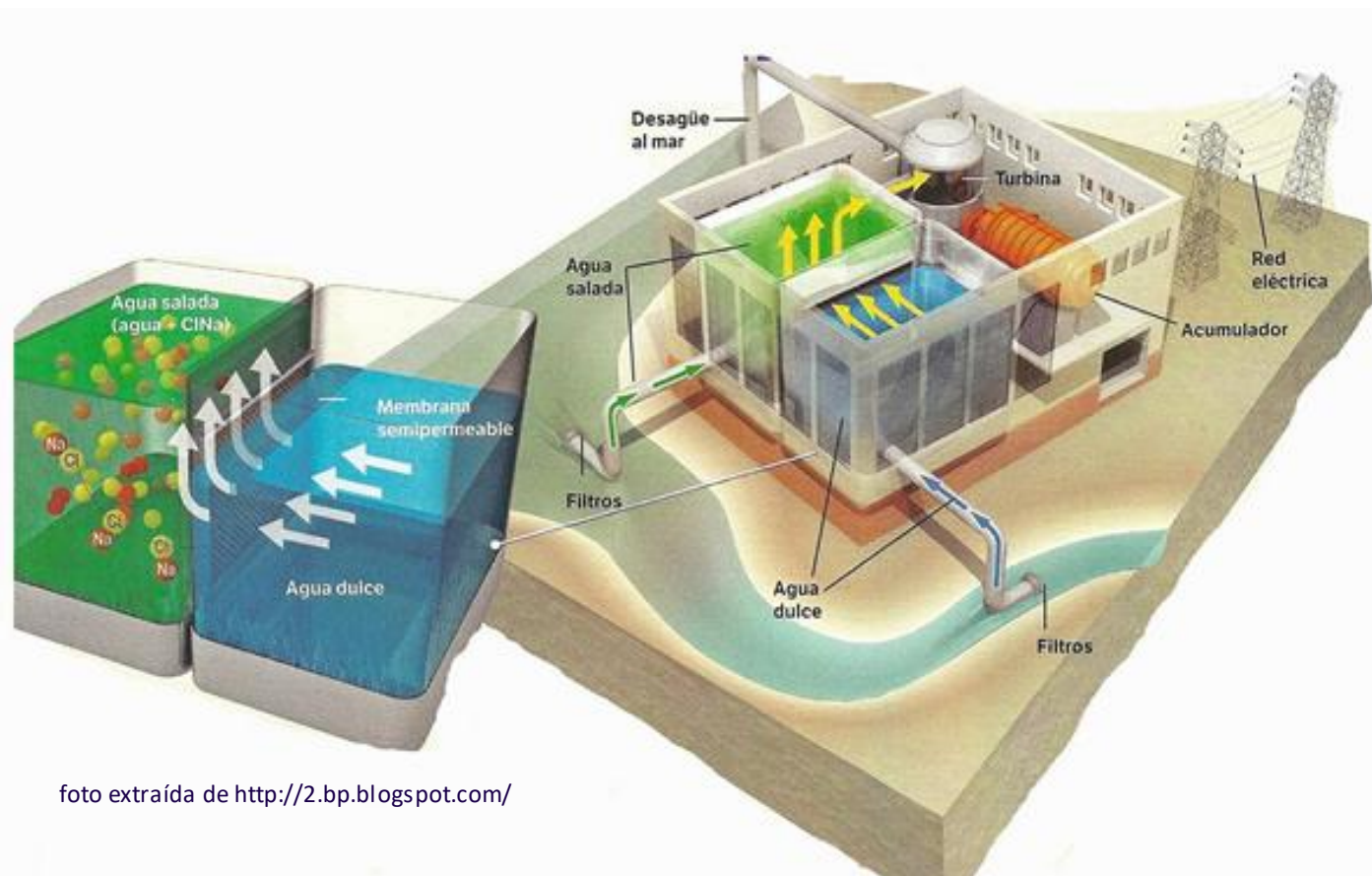
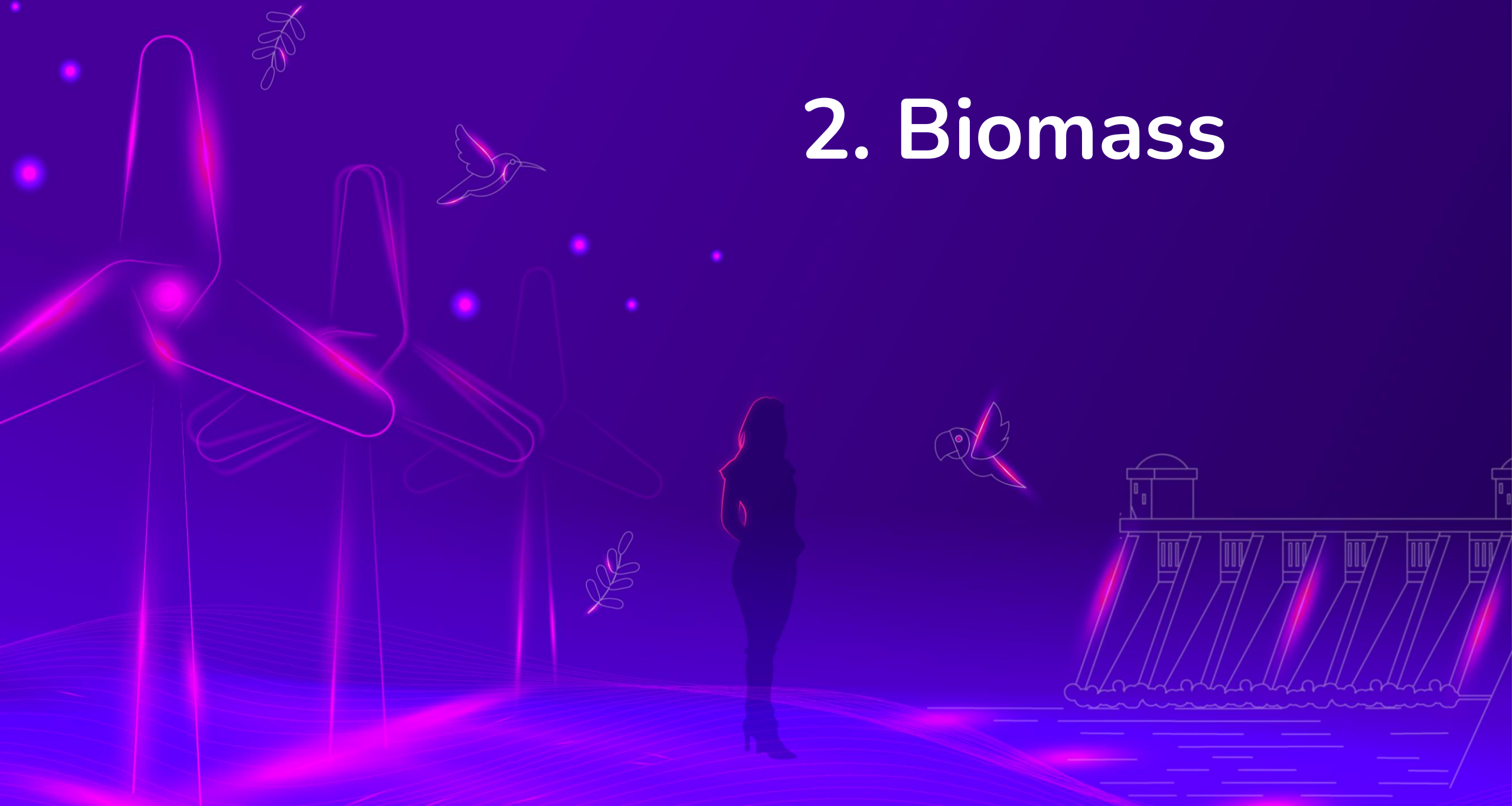


foto extraída de <http://2.bp.blogspot.com/>

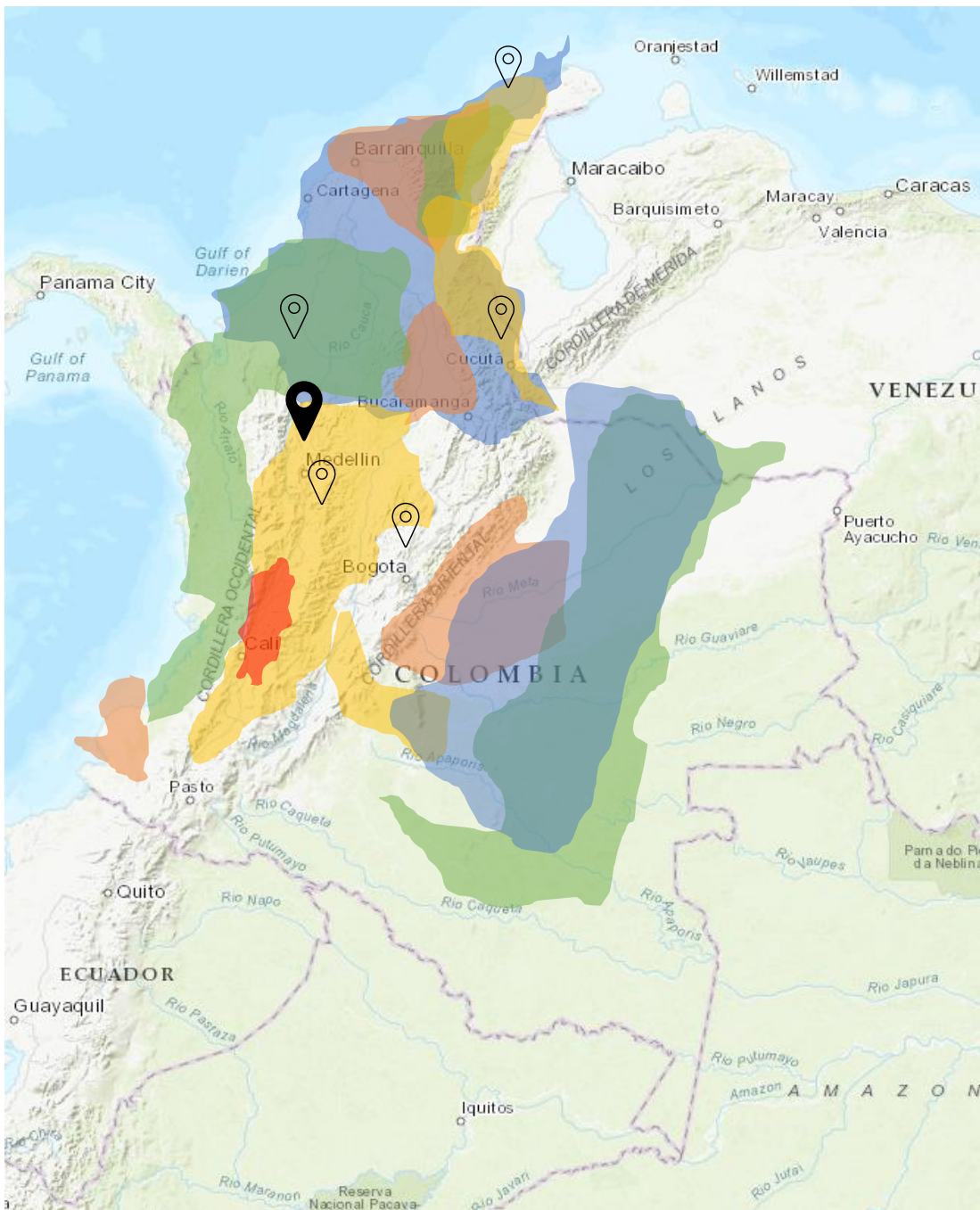
The difference in osmotic pressure between fresh water and seawater is equivalent to 240 m of hydraulic head. In theory, a current flowing at 1 m³/s could produce 1 MW of electricity.

2. Biomass



Biomass sources





Oil Palm (kernel shell)

Ton/Year *10 ³	TJ/Year
1660 (189)	16013 (2627)

Coffee (husk)

Ton/Year *10 ³	TJ/Year
5051 (194)	49106 (3338)

Corn

Ton/Year *10 ³	TJ/Year
1937	20795

Rice (husk)

Ton/Year *10 ³	TJ/Year
6282 (492)	27836 (7136)

Sugar Cane

Ton/Year *10 ³	TJ/Year
25047	199363

Source: Self elaboration, data from UPME, 2010. Atlas de potencial energético de la biomasa residual en Colombia



Biomasa

- En 2019, el área sembrada de **cultivos agrícolas y forestales** en el país superó los **5.6 MILLONES** de hectáreas.
- La **producción agrícola** en 2019 alcanzó las **33.1 MILLONES** de toneladas.
- La **producción pecuaria** llegó en 2019 a los **5 MILLONES** de toneladas.
- Contamos con un potencial de **biomasa residual vegetal** superior a **43 MILLONES** de toneladas año.

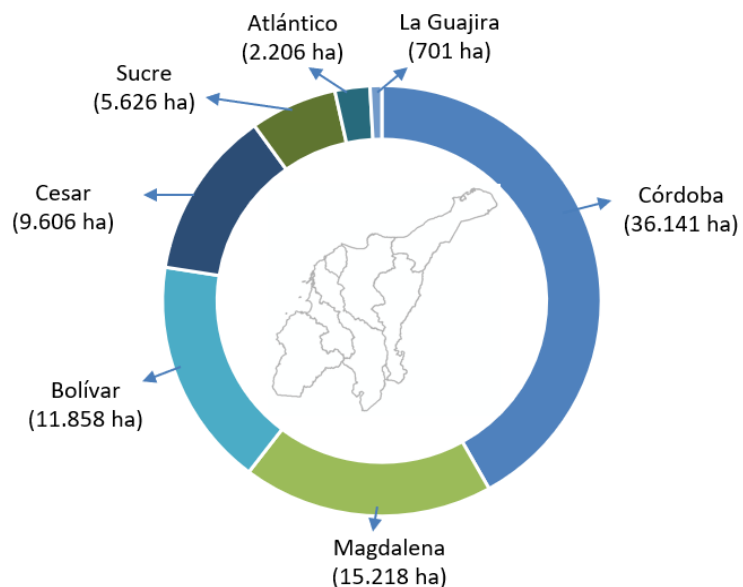


10000 MW_{ele}

Value estimated by Farid Chejne

Misión de sabios 2020

Area of commercial forest plantations established in the Colombian Caribbean region



Example: Using only the “entresacas” in the Colombian Caribbean and with a rotation of 25 years and available area close to **3,000 ha**, the biomass production will be between **65,000** and **130,000 tons/year**

538,762 hectares of forest plantations for commercial purposes.
81,356 ha (15%) are located in the Caribbean region

Source: prepared from the Ministry of Agriculture (2022)

Value estimated by Sergio Orrego

16-30 MW_{ele}

400-800 MW_{ele}

Value estimated by Farid Chejne

Distributed generation from biomass in Colombia (projects)



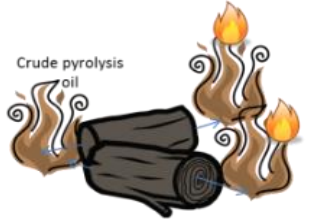

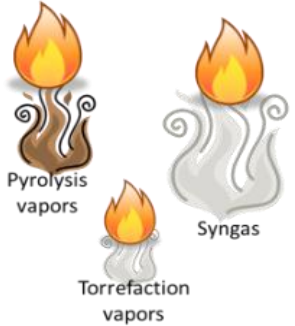
Department	Capacity gap	Project number	Capacity [MW]
Antioquia	10-100 kW	1	0,03
Cundinamarca	>1 MW	2	11,5
Magdalena	>1 MW	1	2,25
Meta	>1 MW	2	21,5
Risaralda	>1 MW	1	15,0
Valle del Cauca	>1 MW	6	72,7
		Total	122,0

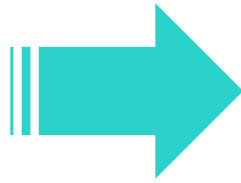
Values gotten by Carlos Mario Ceballos

3. Biomass opportunities

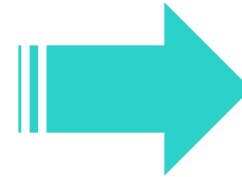
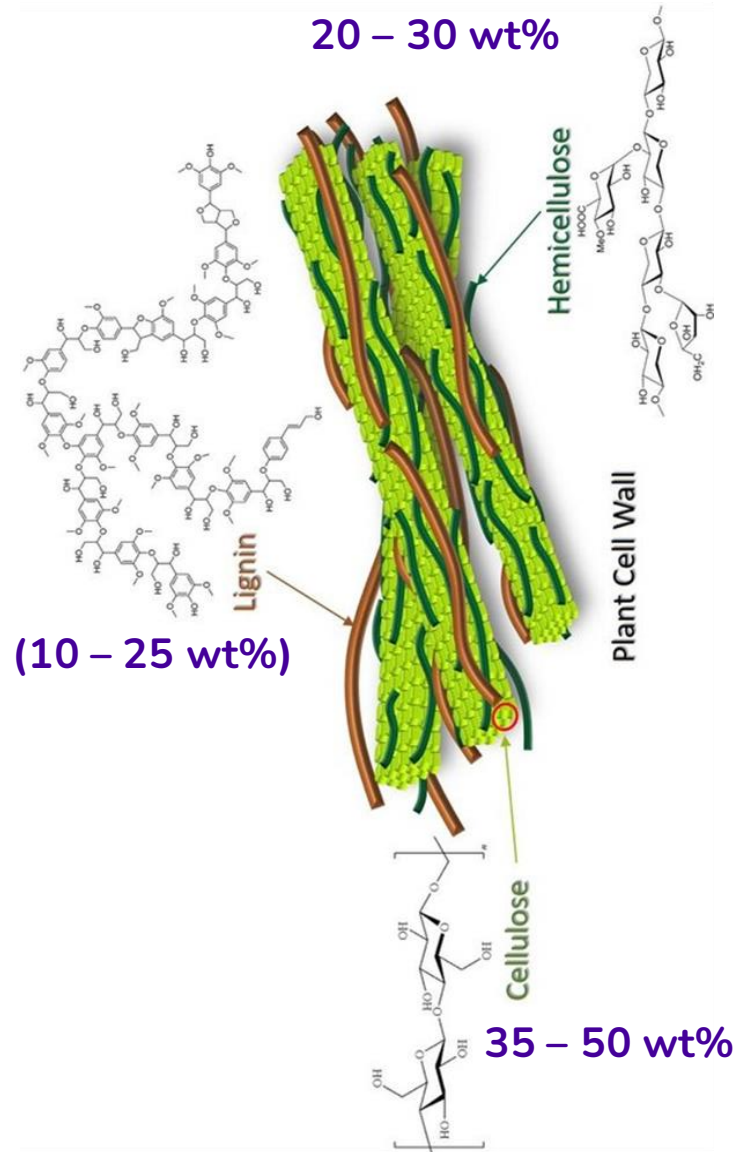


Diagram illustrating the process that can be felt near a campfire

	1. Evaporation	2. Torrefaction	3. Pyrolysis	4. Gasification	5. Combustion of Vapors
					
°T	100-200 °C	225-300 °C	300-650 °C	700-850 °C	450-2000 °C
Products	Solid: Dried wood Vapor: Water	Solid: Roasted wood Vapor: Water, volatile organics	Solid: Charcoal Vapor: Light organics, heavy organics	Solid: Ash Vapor: Syngas (CO, CO ₂ , H ₂ , CH ₄ , H ₂ O)	CO ₂ , CO, H ₂ O
Description	Endothermic; Evaporation; External heat penetrates particle	Endothermic; Hemicellulose and amorphous cellulose decomposition, Light extractives evaporation, Intermolecular dehydration reactions; Mass density decreases; Volatile organics can combust	Endothermic for fast pyrolysis, exothermic for slow pyrolysis; Solid, liquid, and vapor reactions; Cellulose decomposition, Lignin decomposition; Mass density decreases; Volatile organics can combust	Endothermic if water is oxidizing agent, exothermic if oxygen is oxidizing agent; Volatilization of carbon, hydrogen, and oxygen in char; Gasification of volatile pyrolysis oil; Syngas can combust	Exothermic; Consumption of oxygen; Requires ignition at high temperatures and/or pressures
	Time & Temperature →				



Ordoñez (2021)



Peletizing

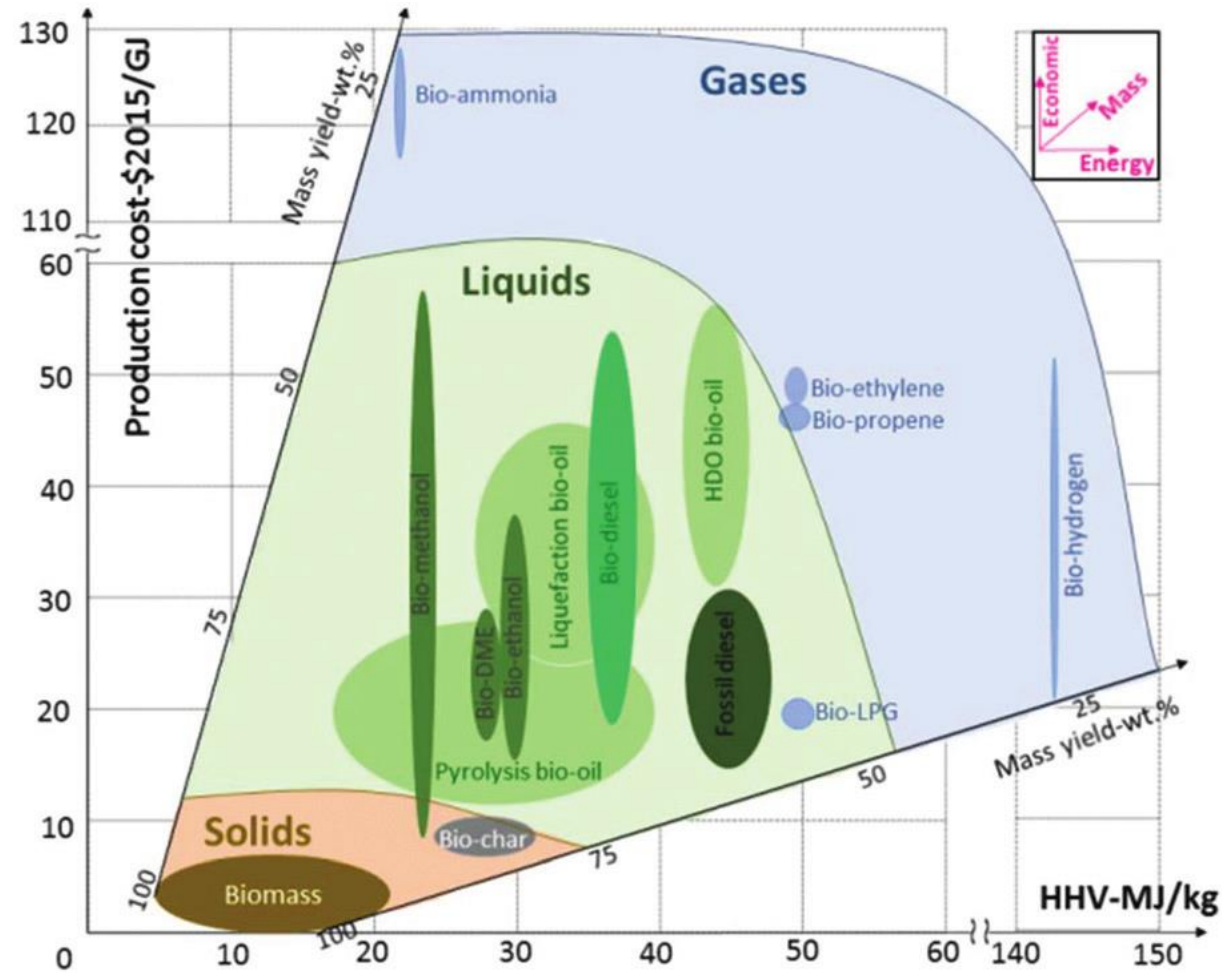
Pyrolysis

Torrefaction

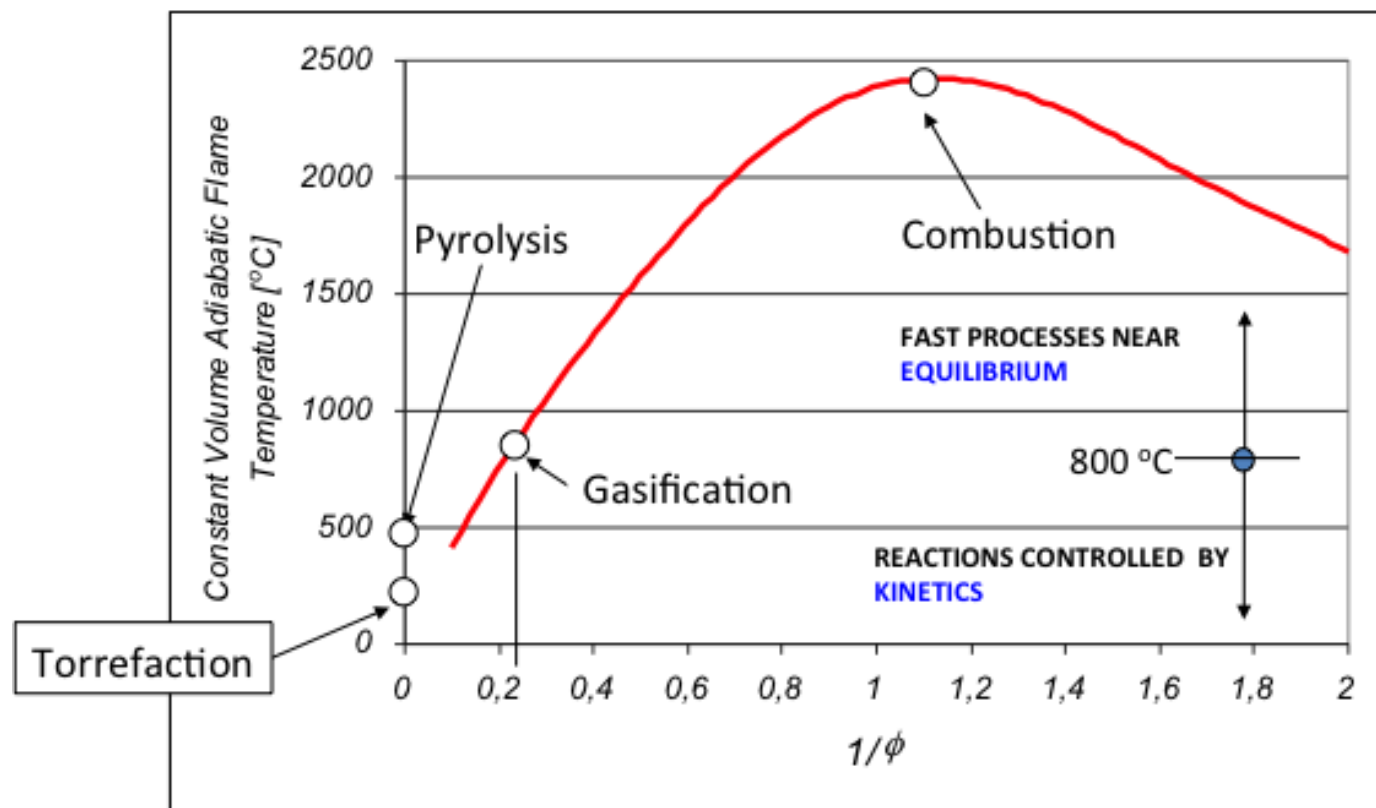
Gasification

Hydropyrolysis

Mass-energy-economic comparison of second-generation bio- fuels generated via thermochemical conversion processes

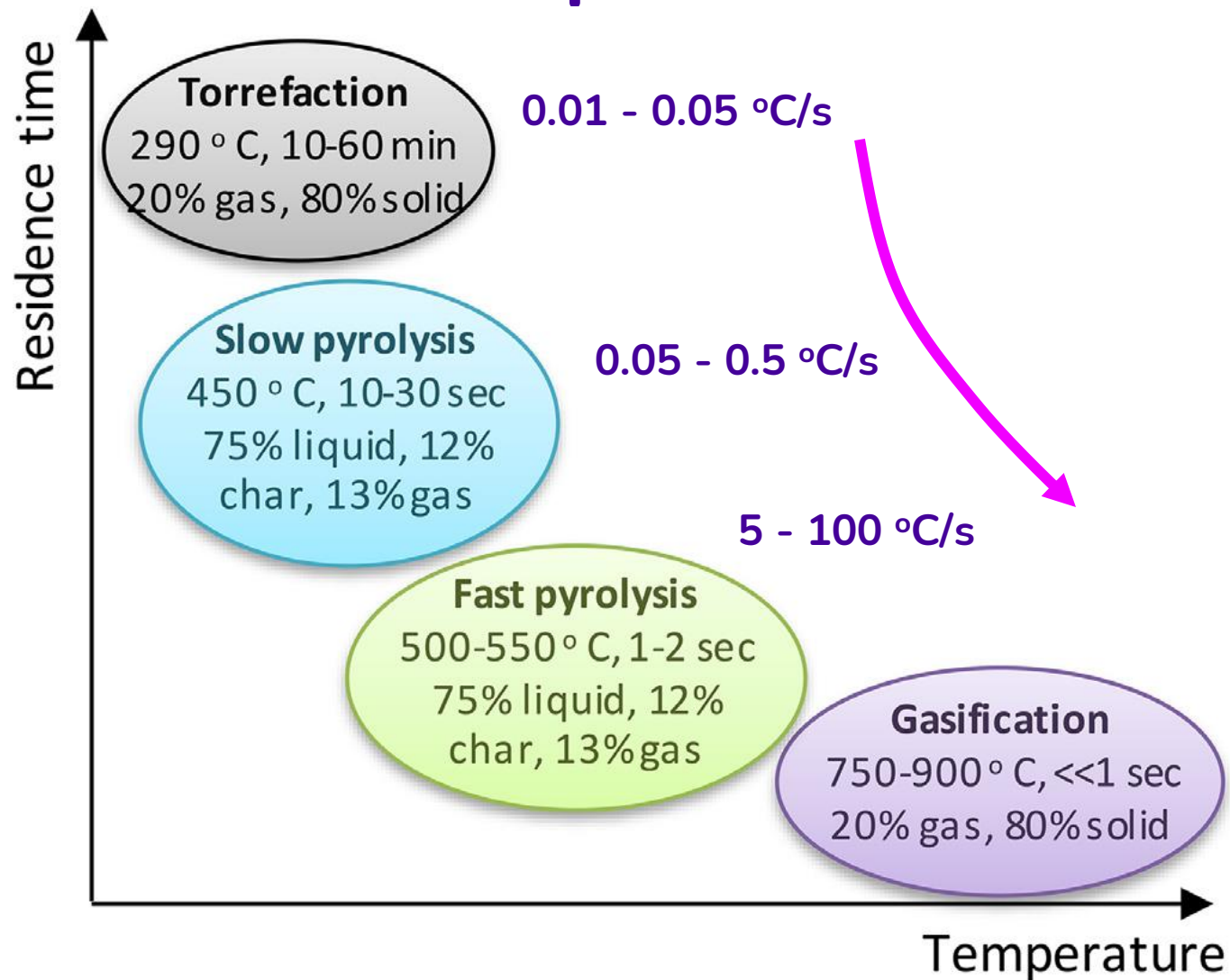


Solid, gaseous, and liquid product distribution diagram



Combustion > 1500 °C, Gasification 600 – 1400 °C, Fast Pyrolysis 350 – 600 °C, Torrefaction: 220 – 300 °C

Operation conditions



M. Sharifzadeh, M. Sadeqzadeh and M. Guo et al. / Progress in Energy and Combustion Science 71 (2019) 1–80

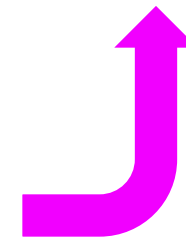
PYROLYSIS: heating process without oxygen



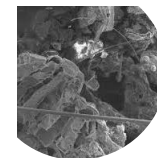
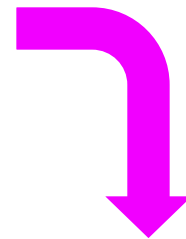
Biomass



Gas

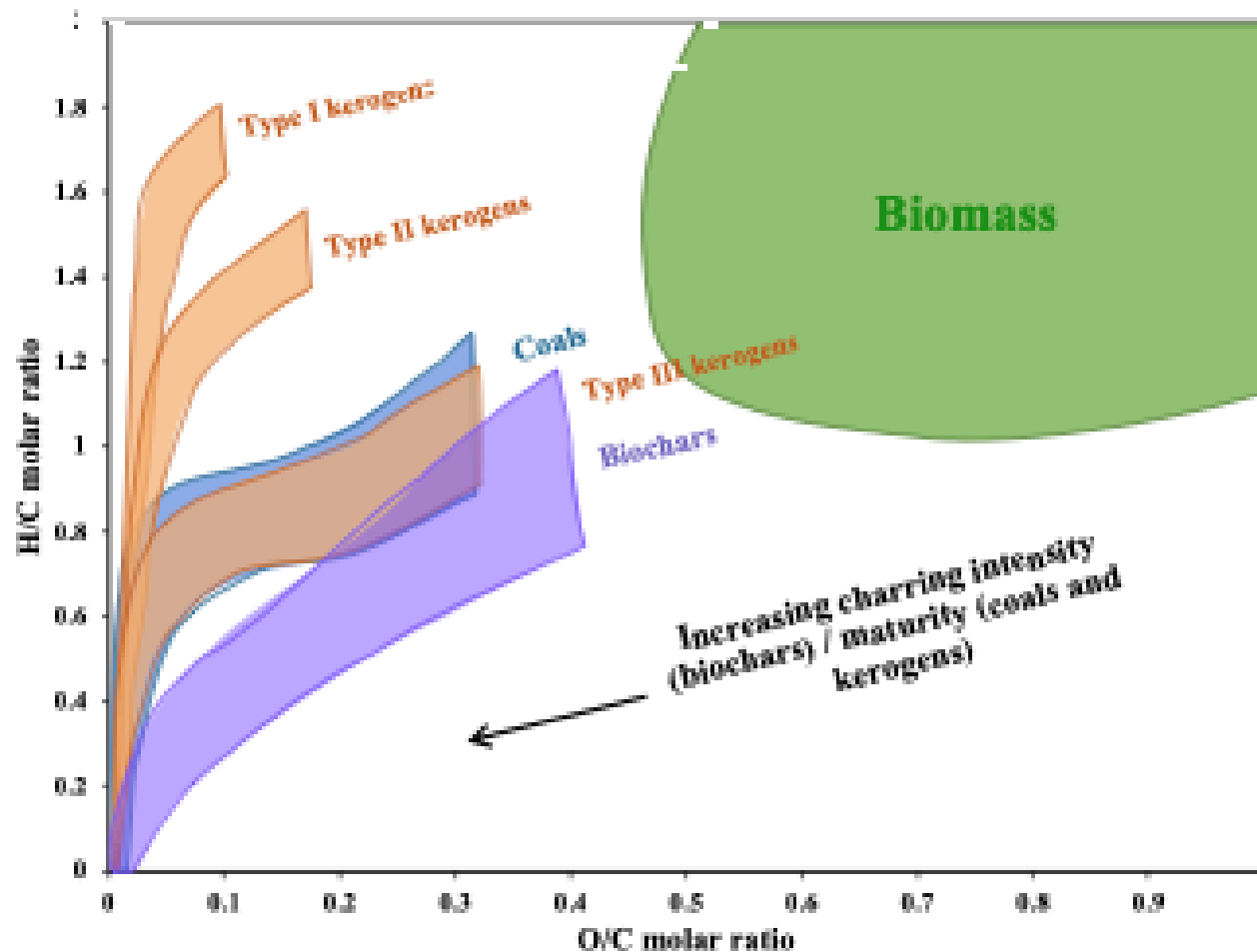


Liquid

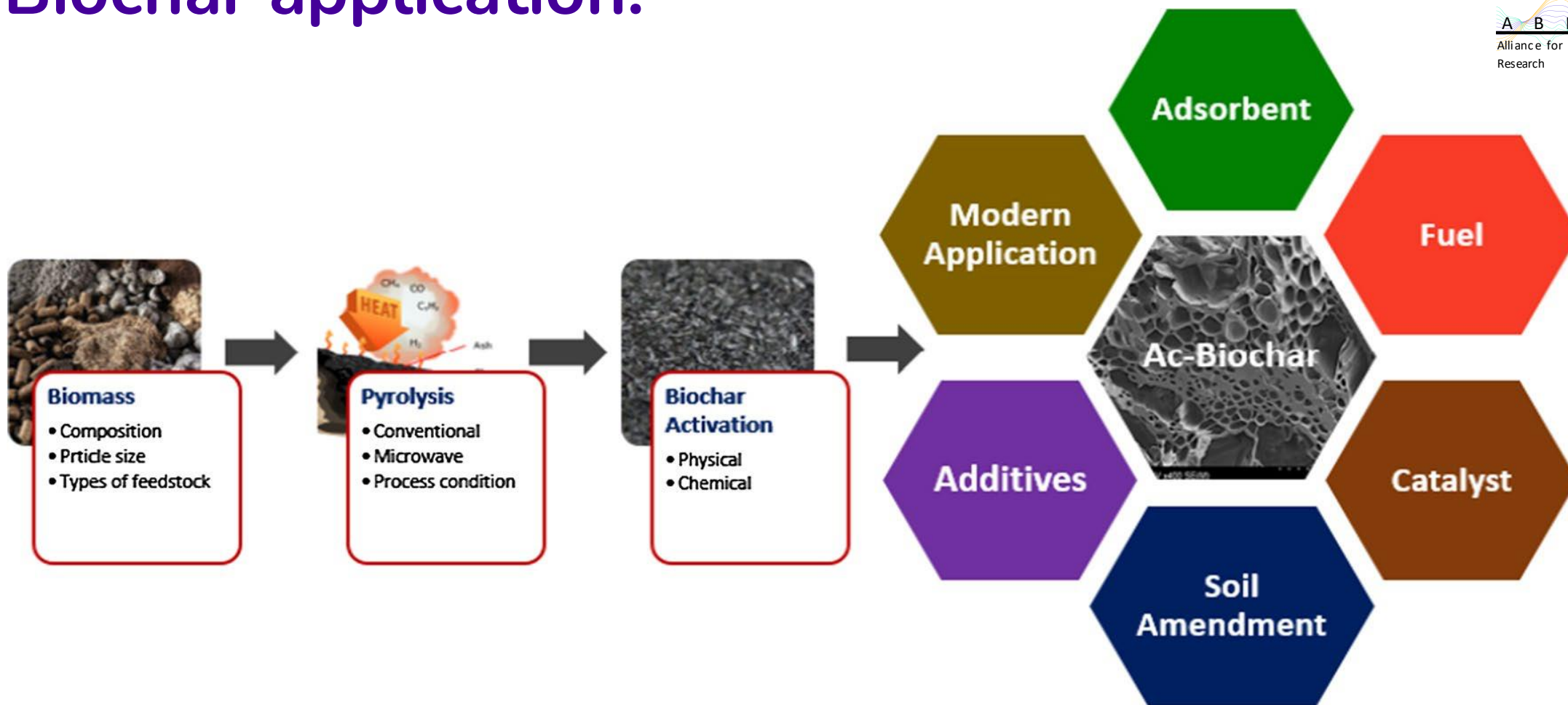


Biochar

Path from biomass to becoming biochar



Biochar application.



Bio-oil upgrading

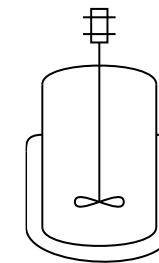


Bio-oil

Cracking for obtaining
chemical blocks



Liquid fuels



HDO process
(Upgrading)

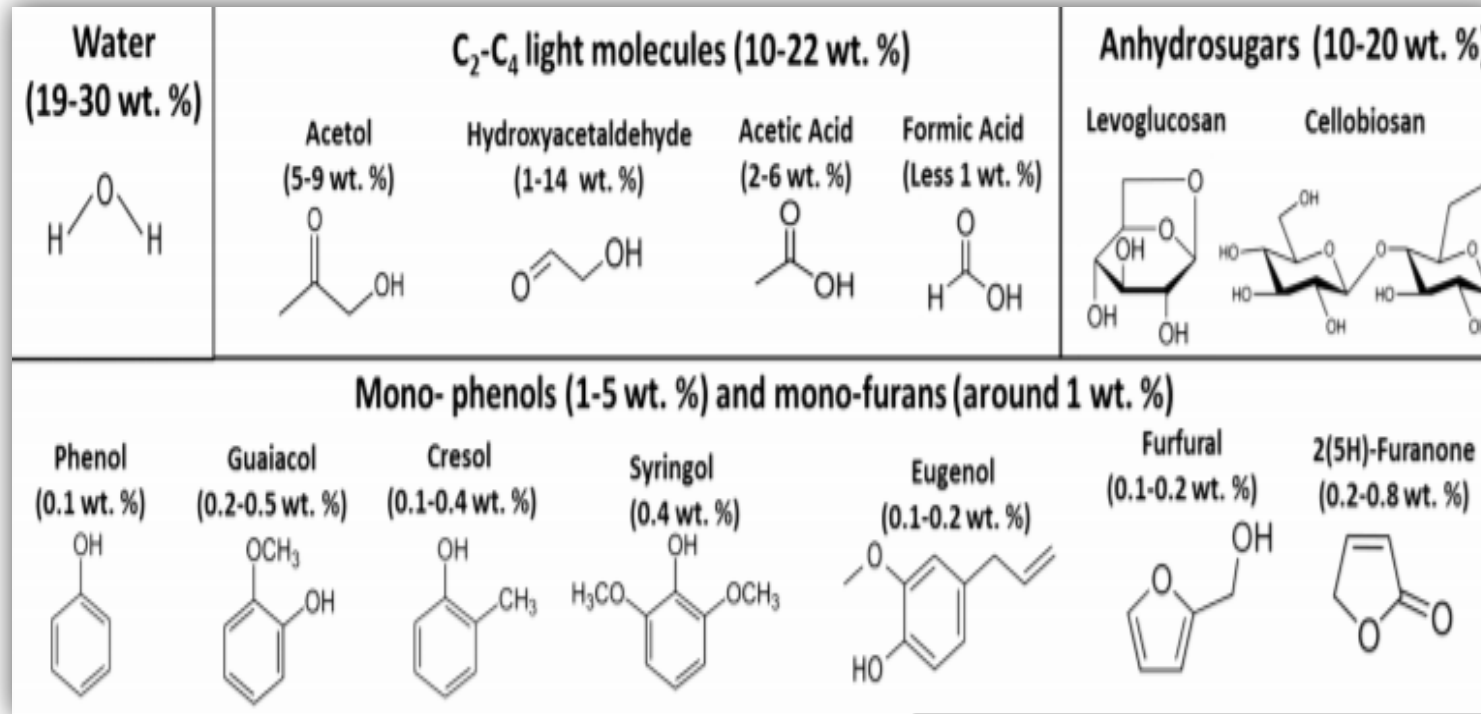
Combustion



PhD thesis of Raiza Manrique, UNAL

Fotografía tomada: Laboratorio de ciencias de la energía, Facultad de Minas, Medellín, Antioquía, Colombia.

BIO-OIL Production

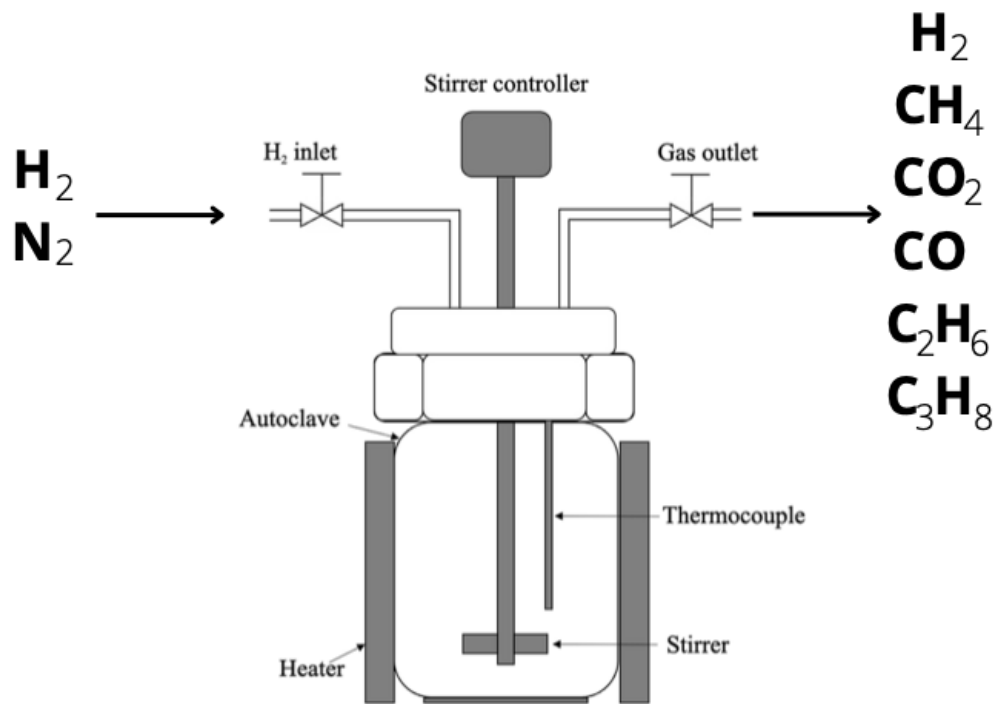


Humins (3-7 wt. %)

Pyrolytic lignin (15-27 wt. %)

Hybrid Oligomers (11-18 wt. %)

Hydrotreatment process



Initial pressure: 1100 psi

Catalyst: PNNL

3

1 Stabilization

100-300°C

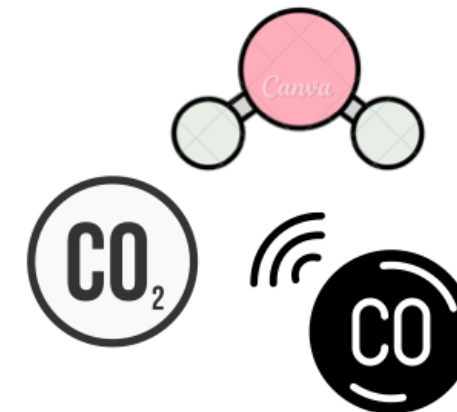
Carbonyl and
carboxyl groups



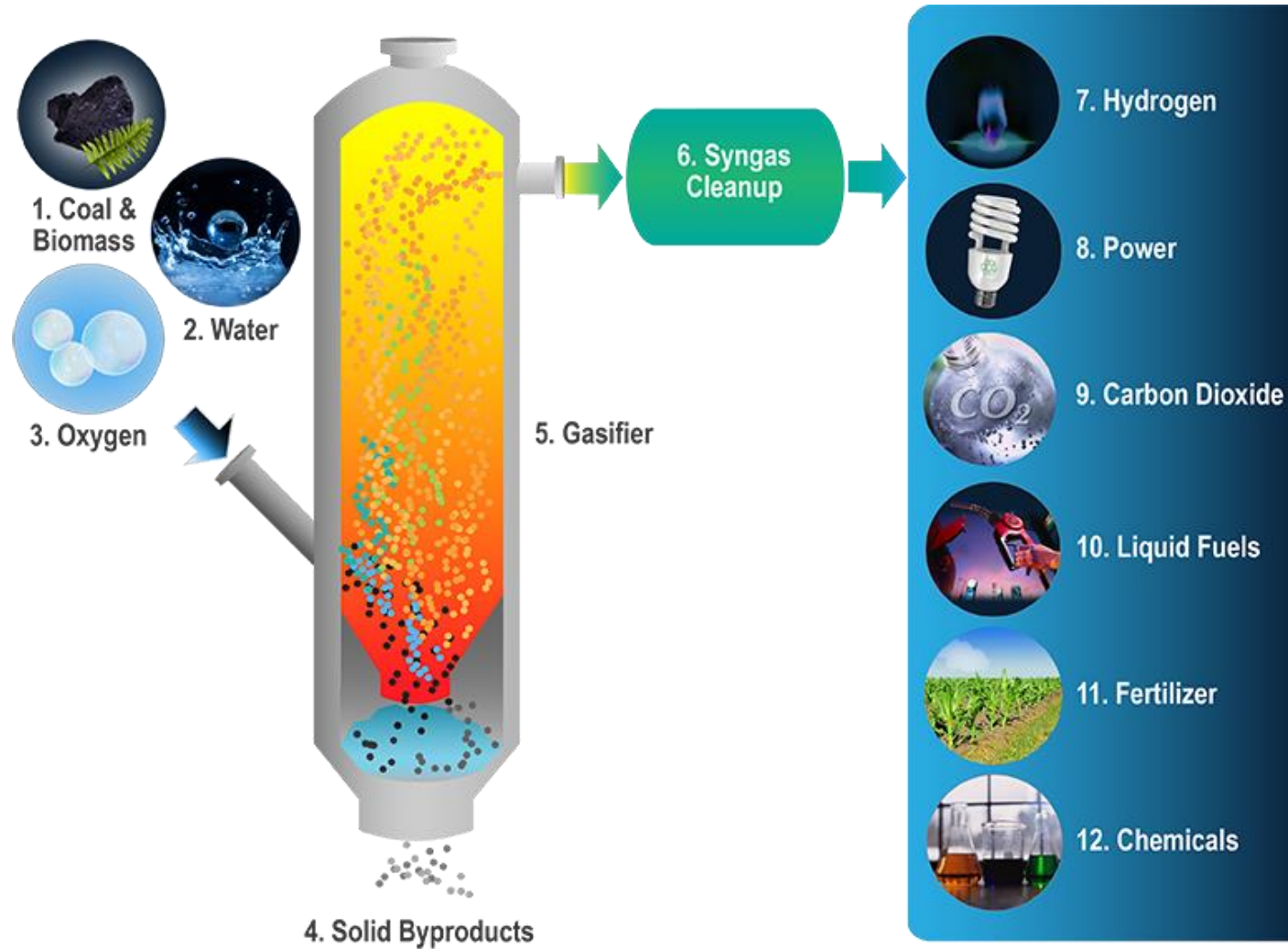
2 Deoxygenation

350-400°C

Cracking and
HDO occur

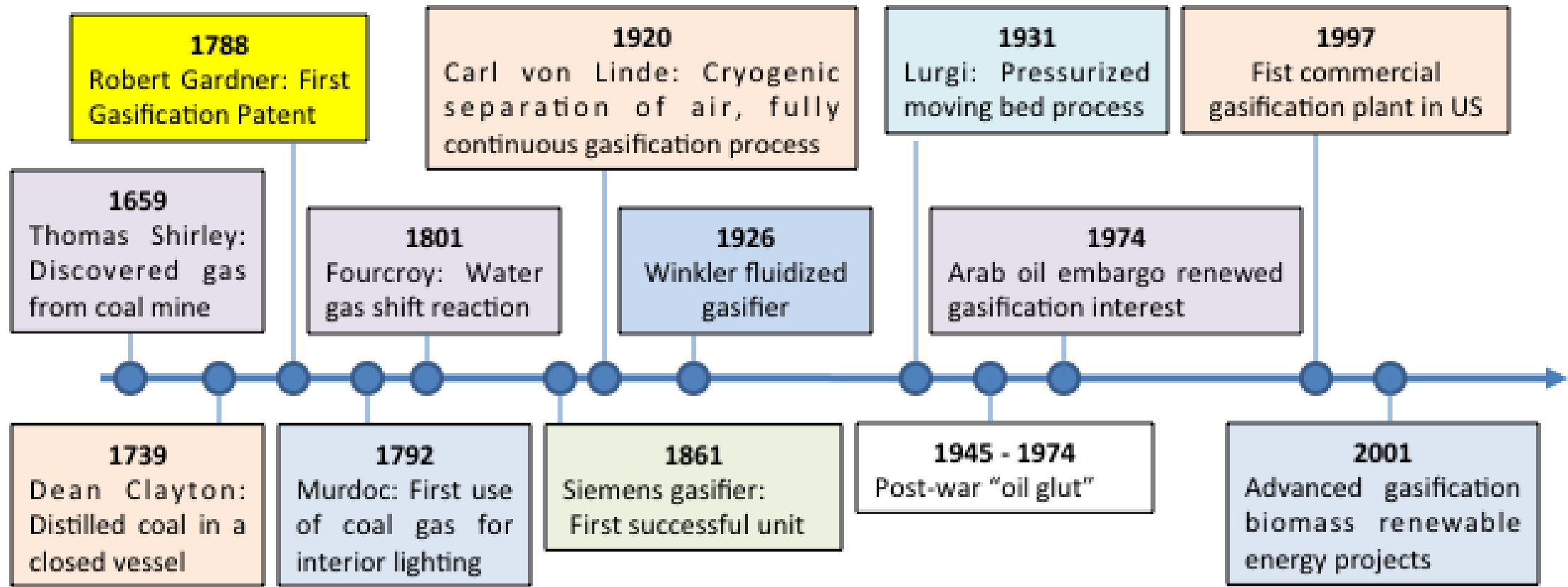


Gasification: Oxidation process

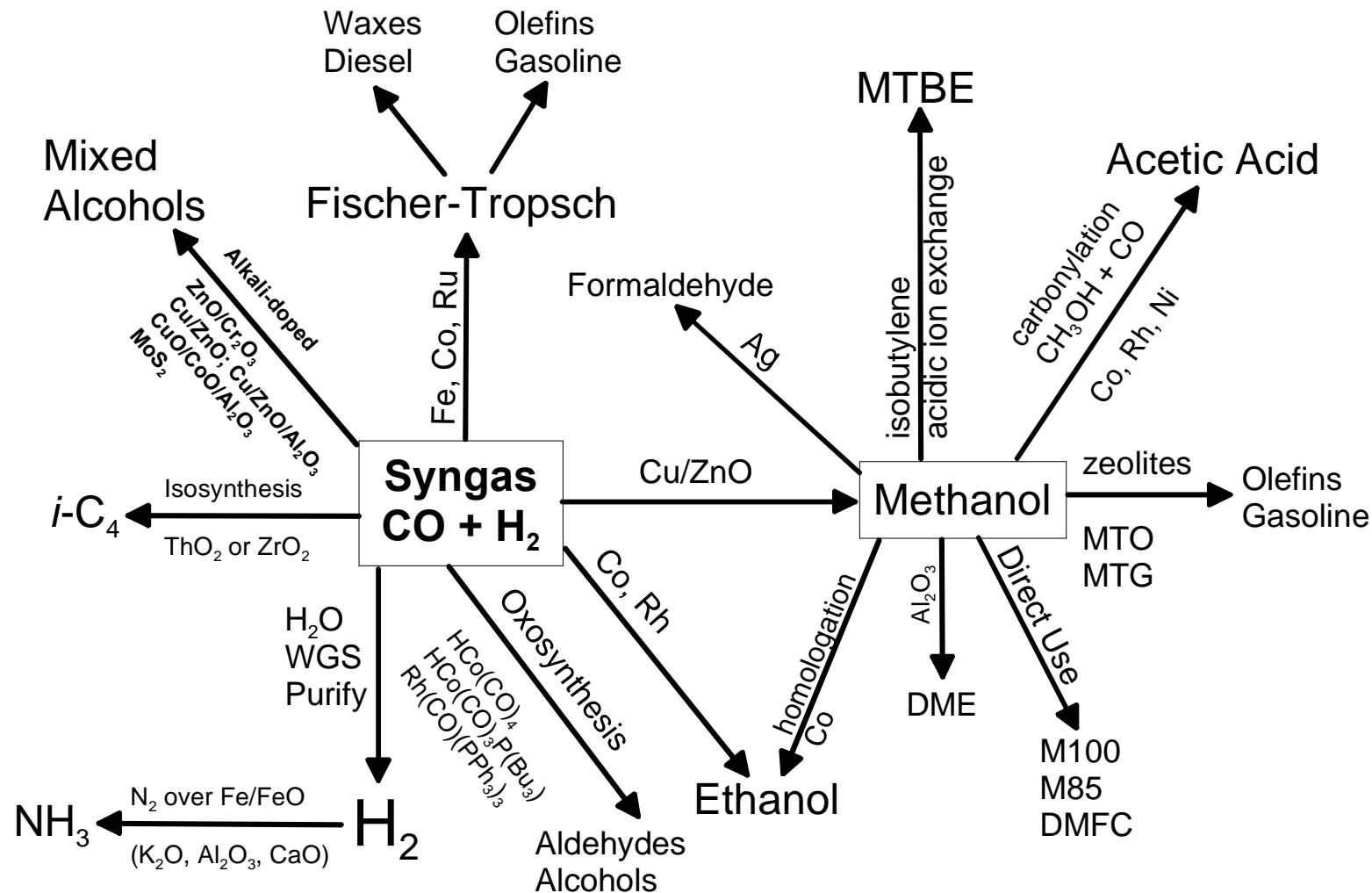


NETL implements this effort as part of DOE's Advanced Energy Systems Program.

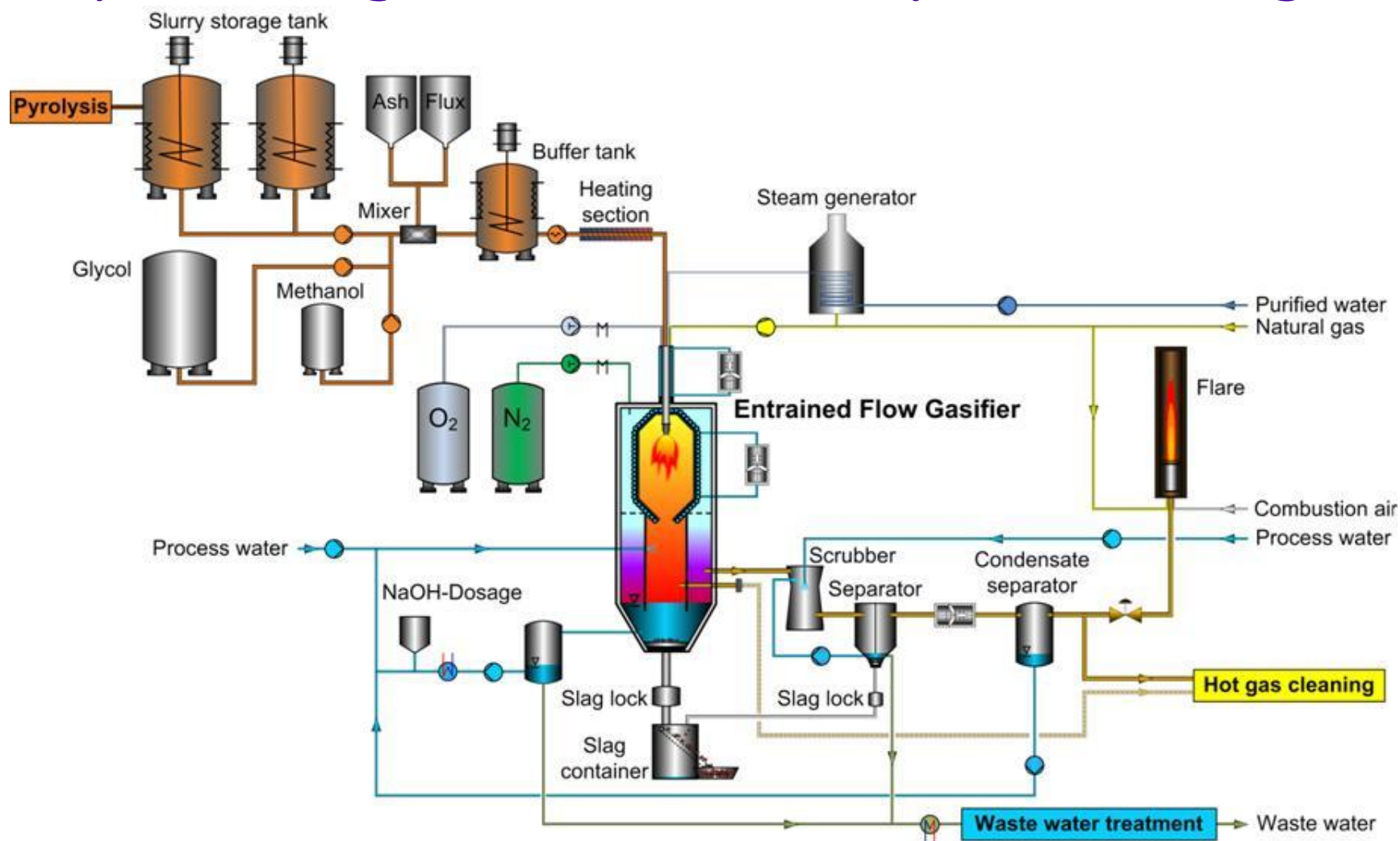
Milestones in the Development of gasification



Products from Syngas



Bio Syncrude gasification flow process diagram



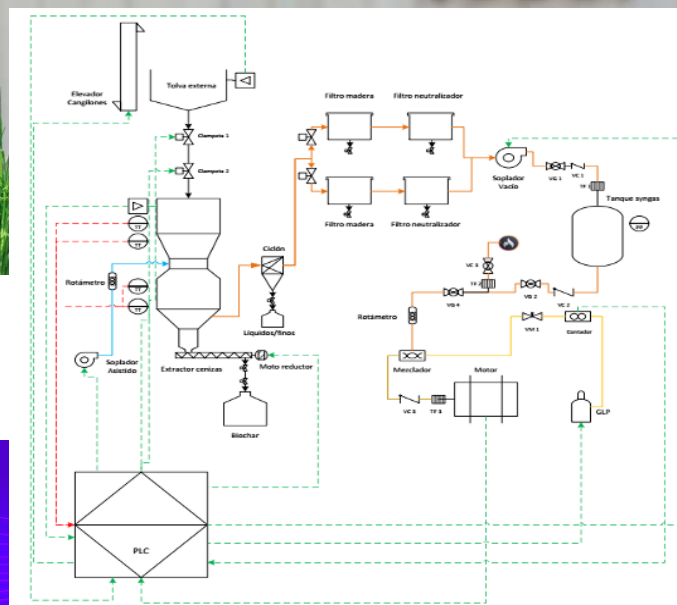
IAYEA laboratory, Universidad Nacional de Colombia



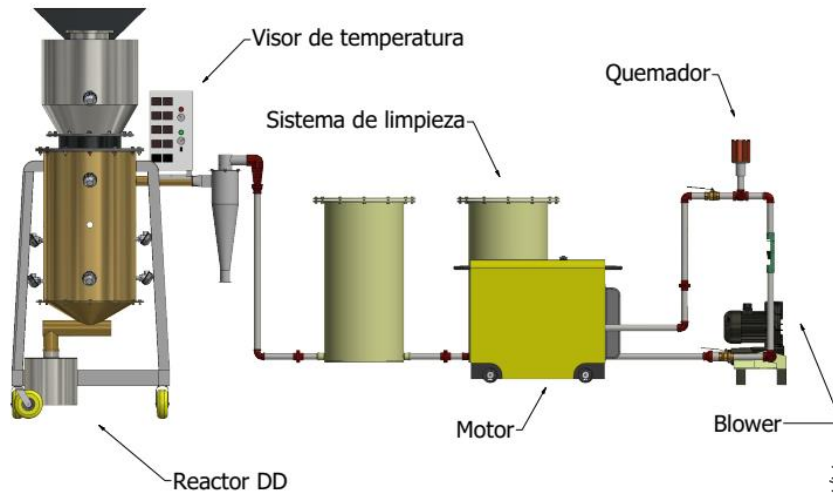
Mobile laboratory, Universidad de la Guajira



Fotografía tomada: Universidad de la Guajira, laboratorio móvil gasificación downdraft.

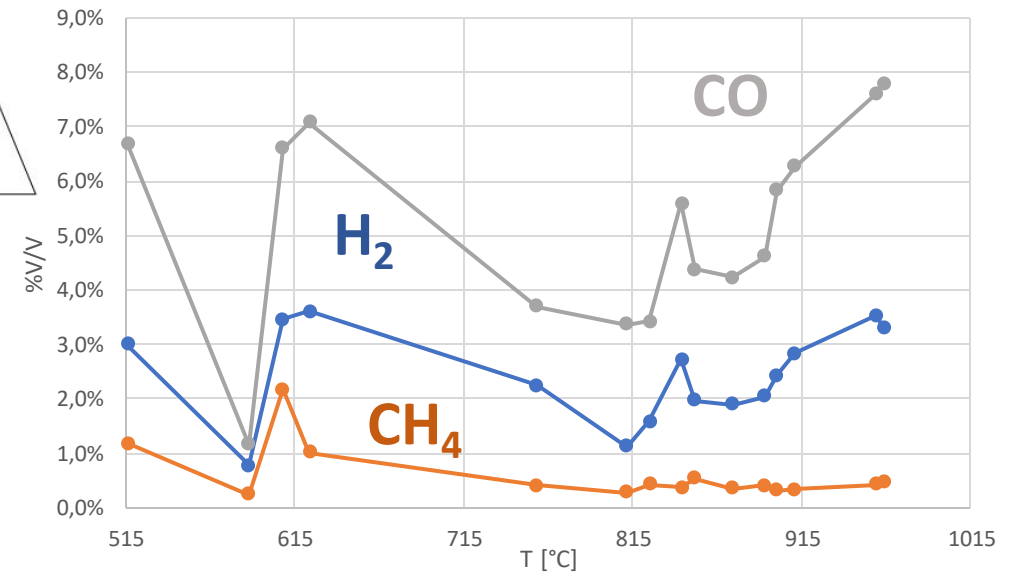
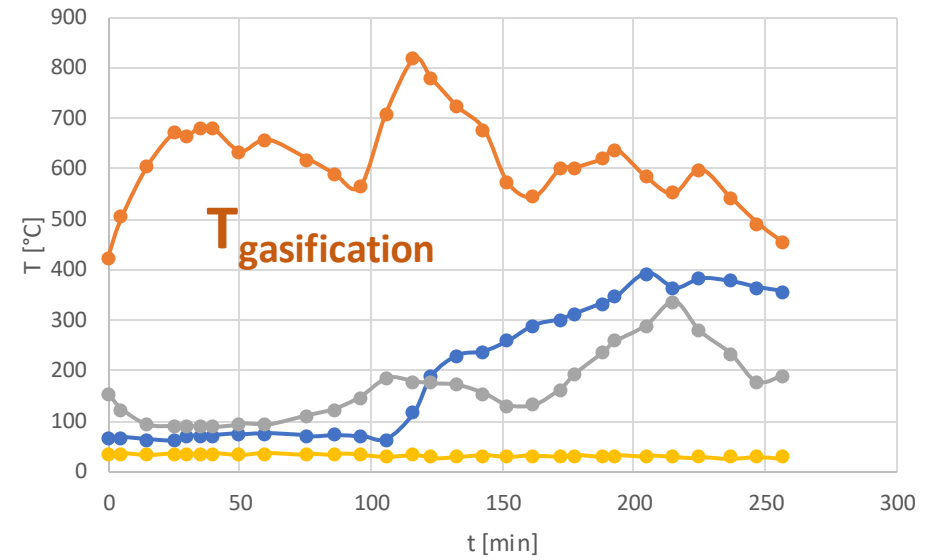


Experimental essays

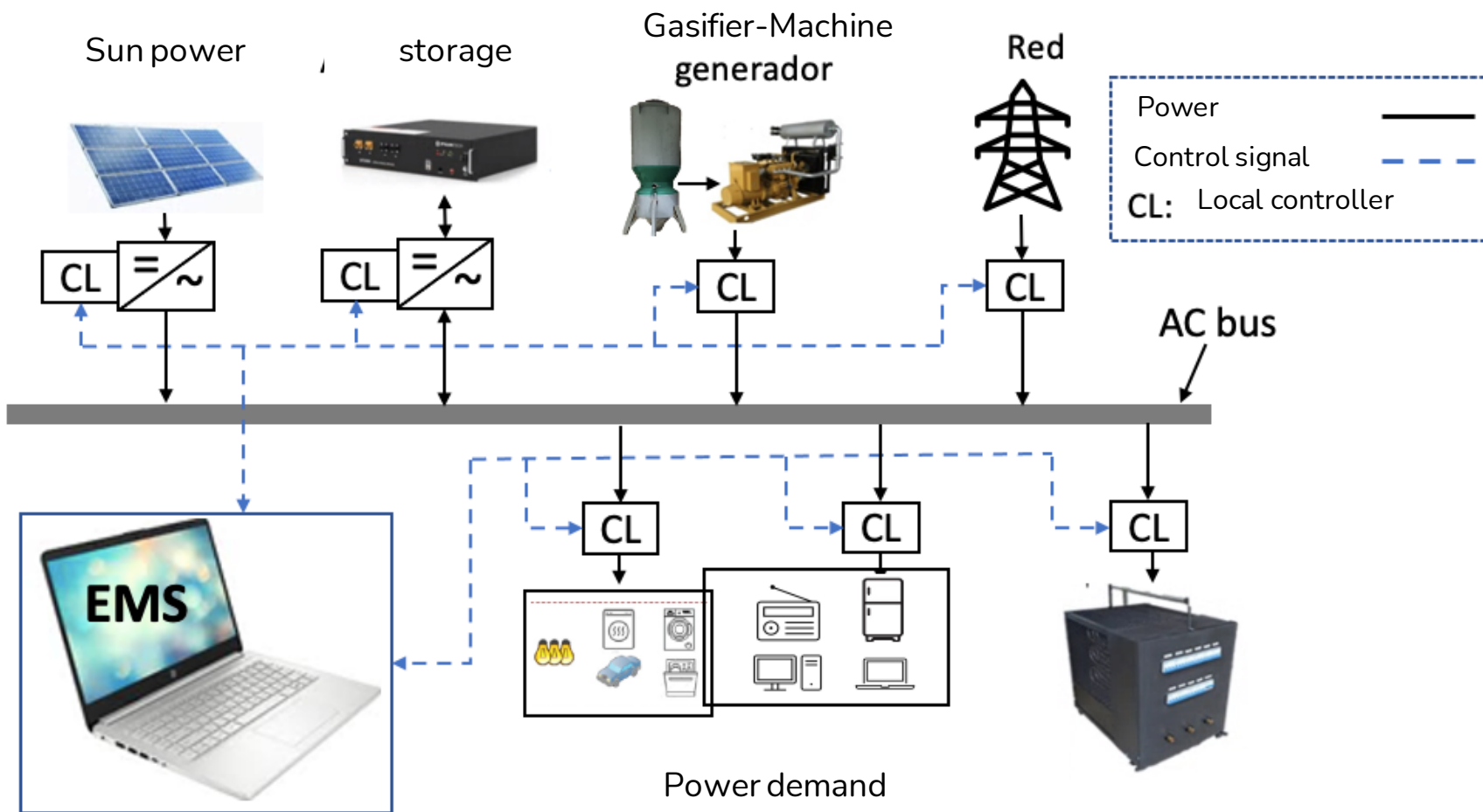


20 kW

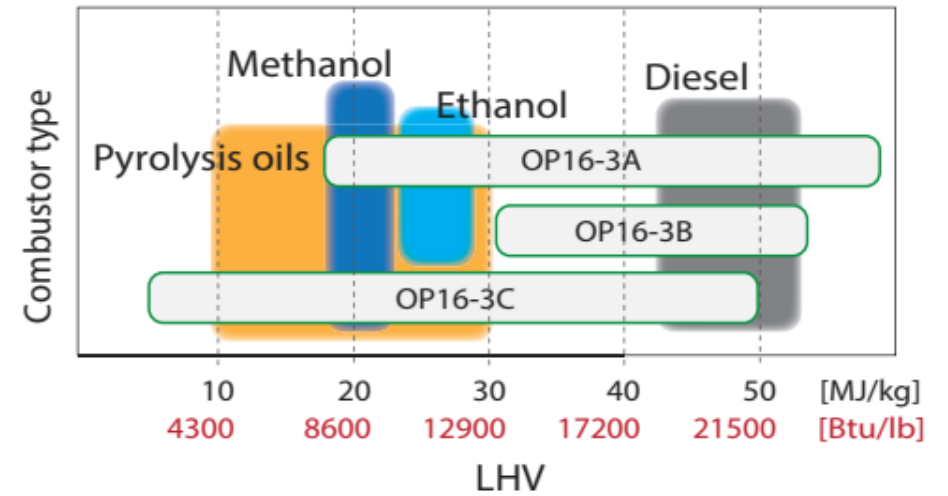
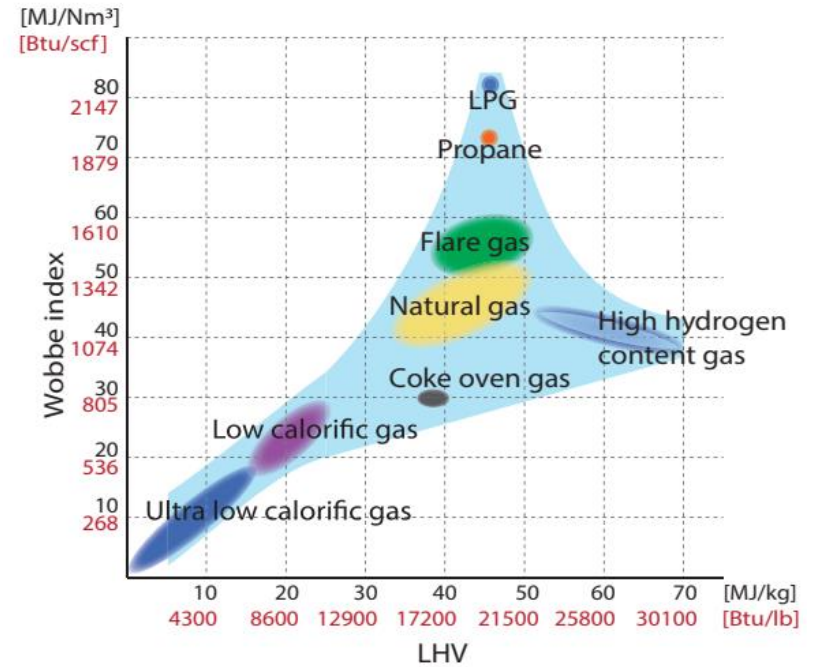
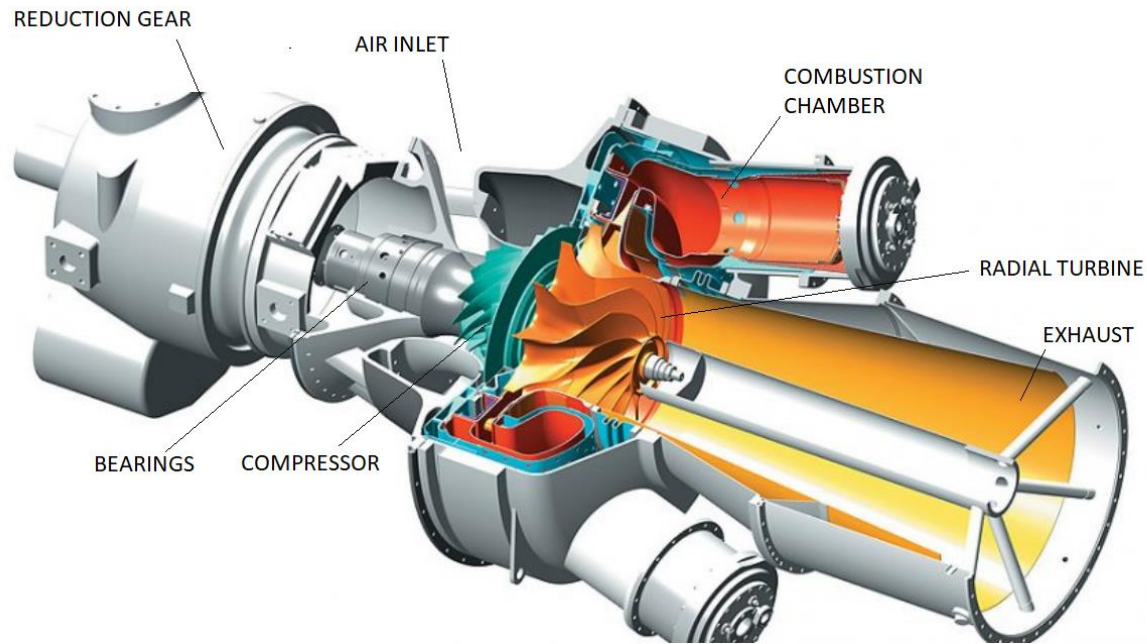
PhD thesis of Robert Macias, UNAL



Energy Management System (EMS)

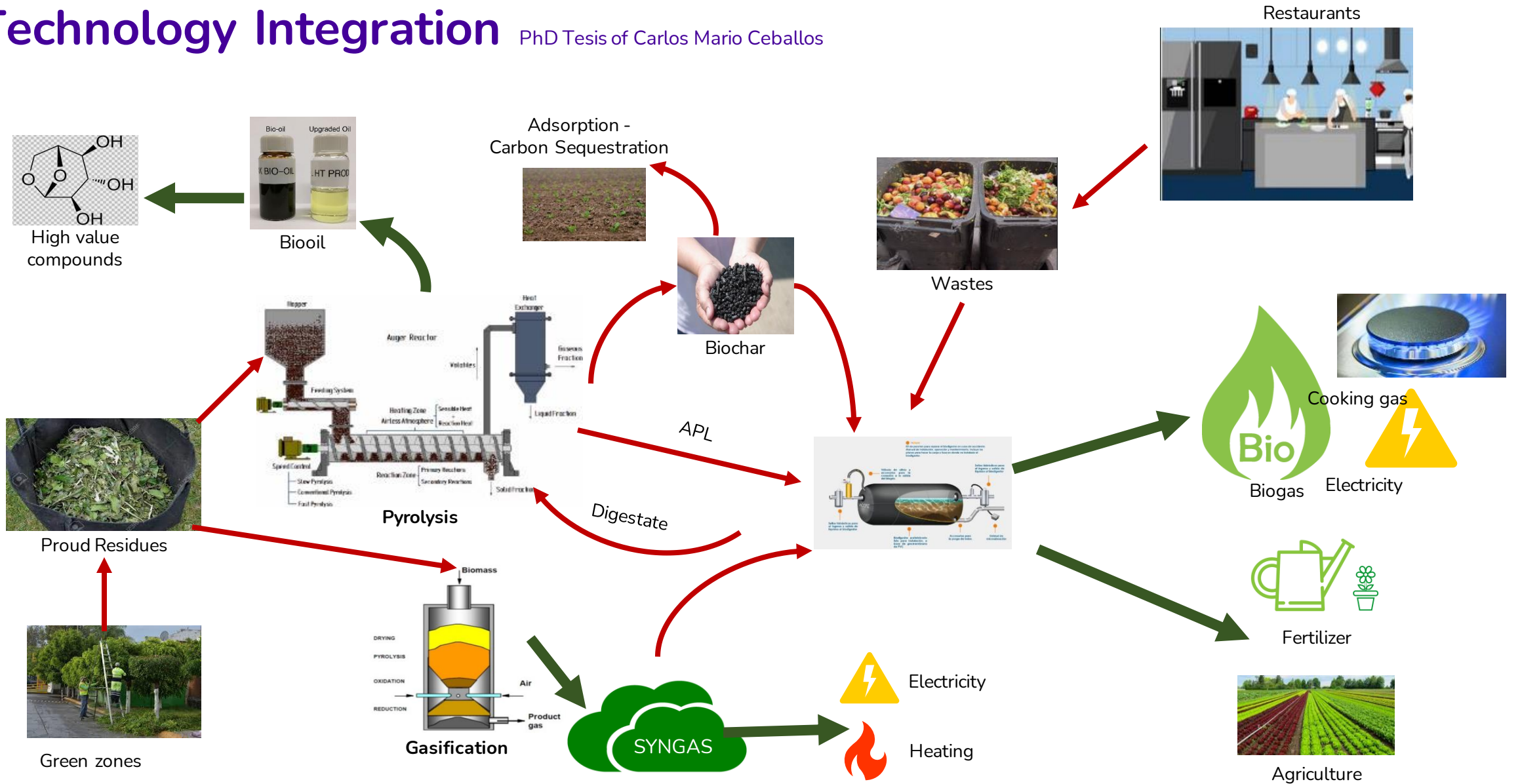


Opra OP16 Turbine:

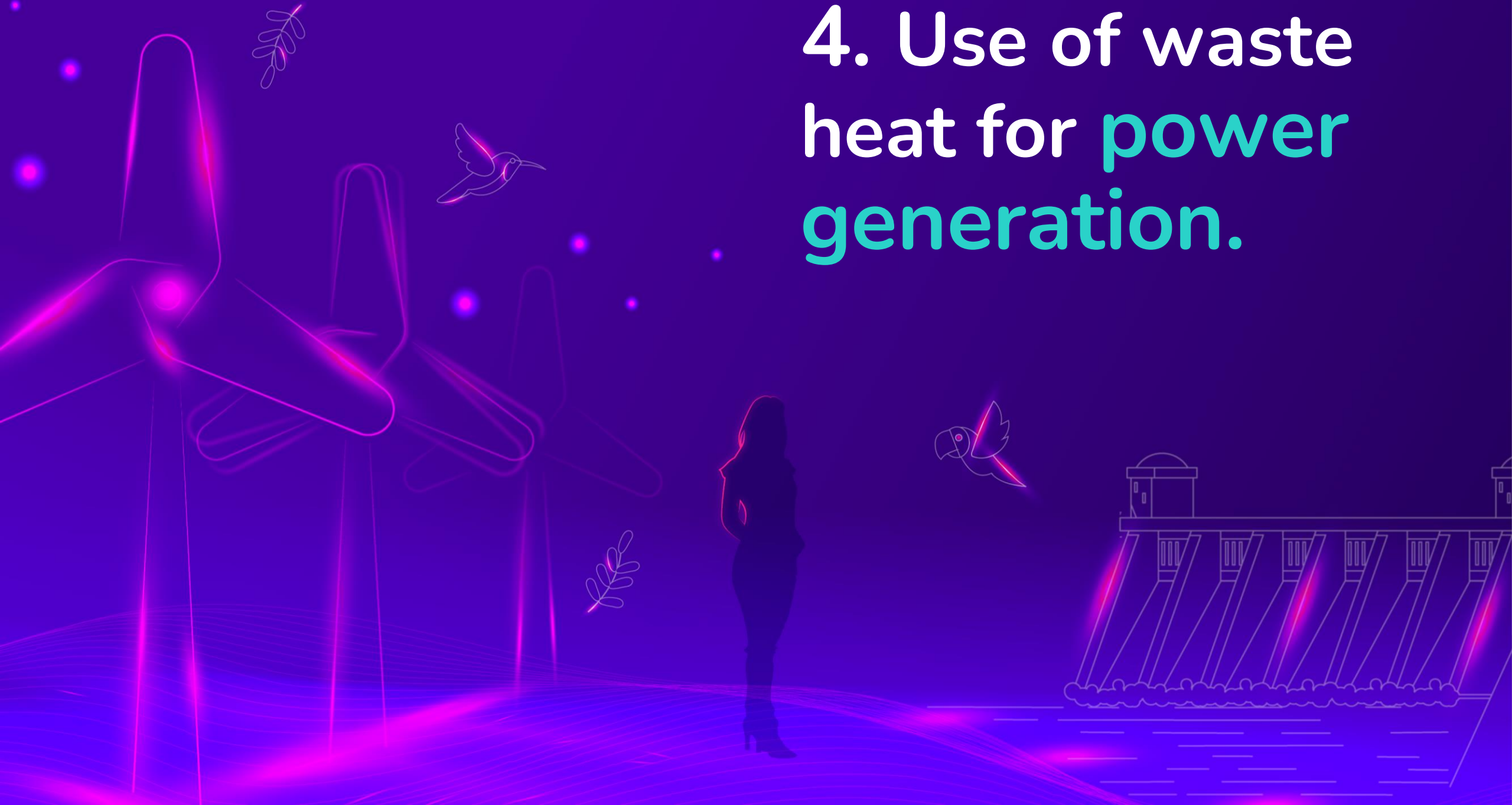


Technology Integration

PhD Tesis of Carlos Mario Ceballos

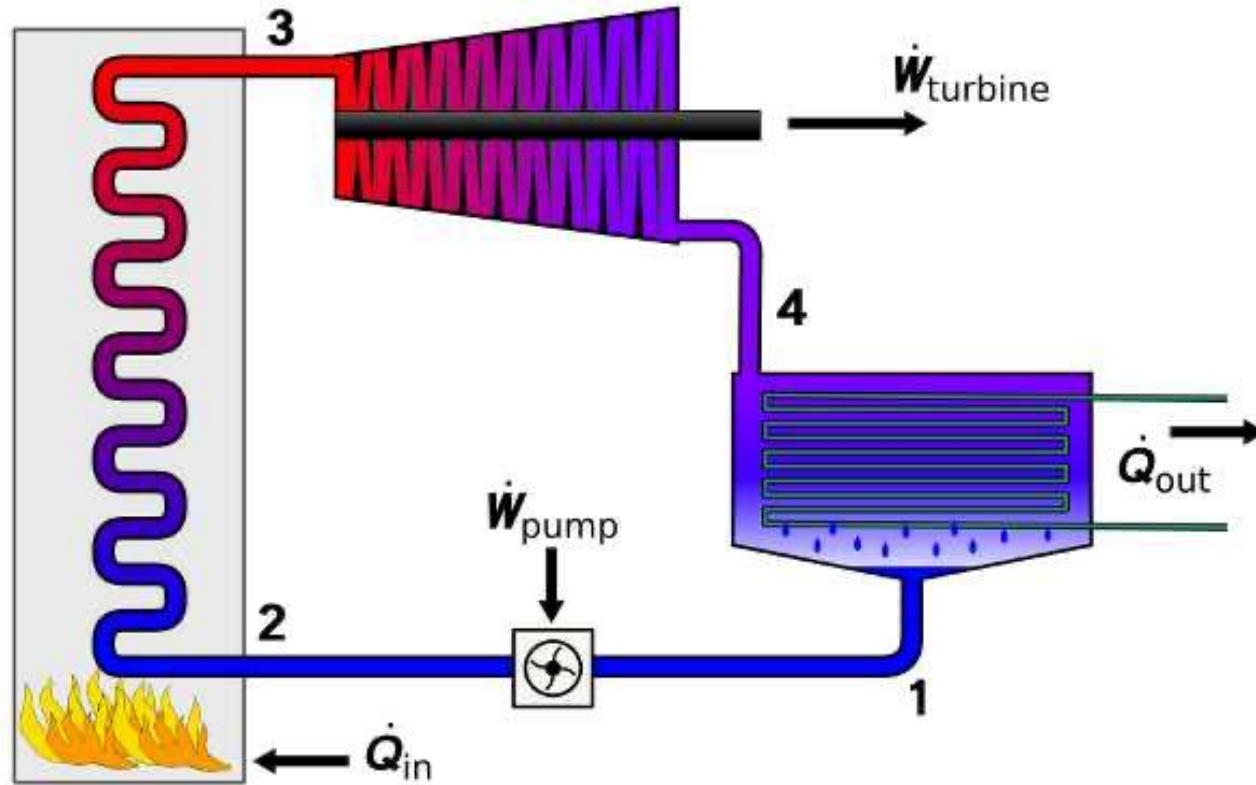


4. Use of waste heat for power generation.

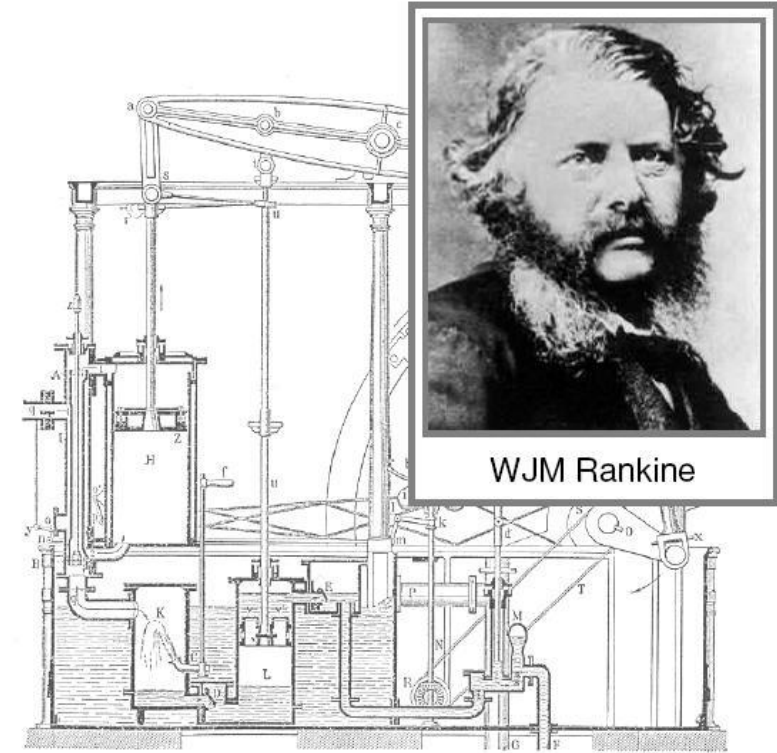


Organic Rankine Cycle-ORC

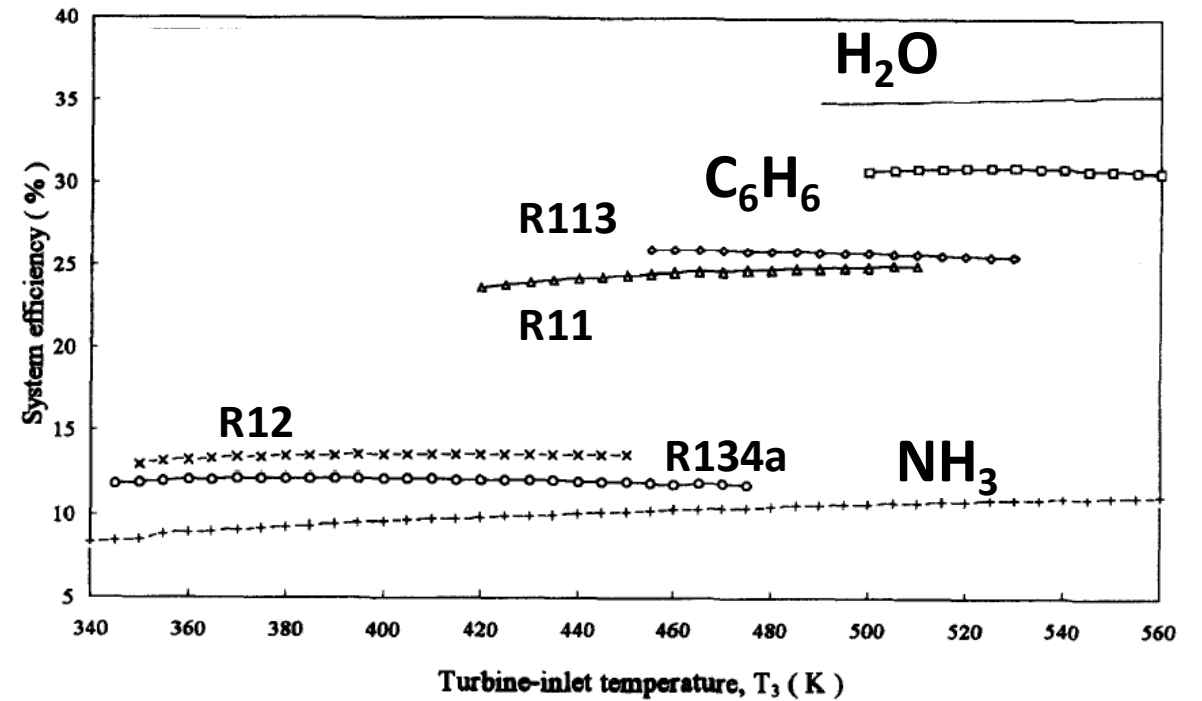
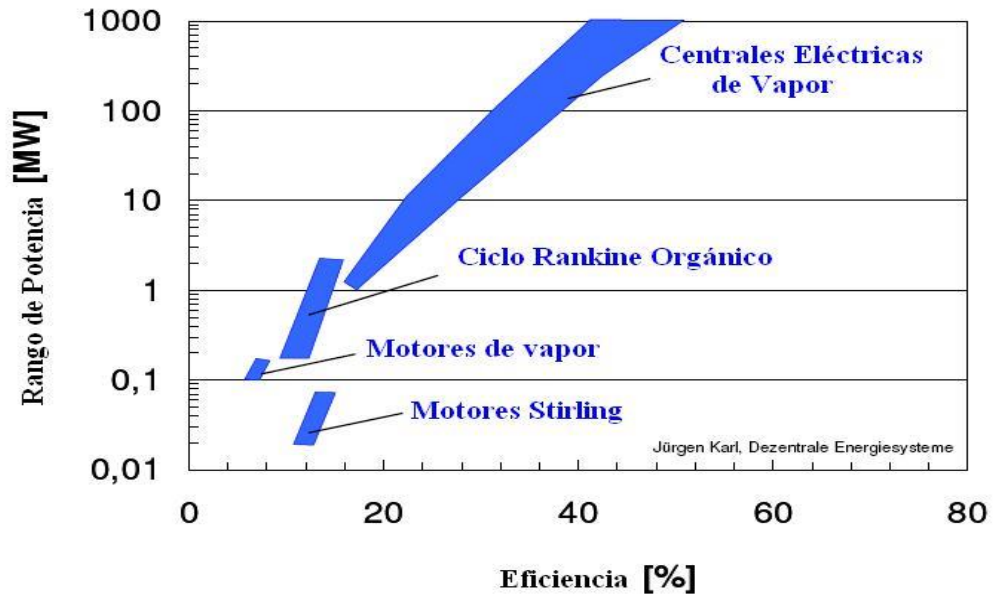
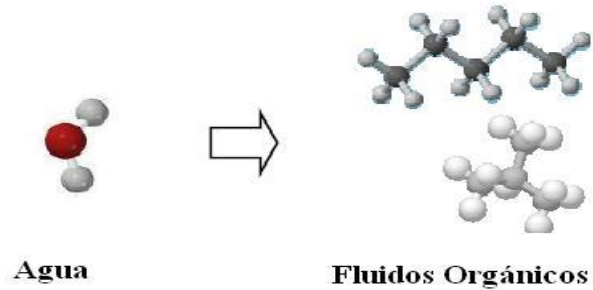
William John Macquorn Rankine,
Escocés, Físico e Ingeniero(5 Julio 1820 -
24 Diciembre 1872).



<https://www.ideegreen.it/orc-ciclo-rankine-31439.html>



ORC for low power plant



Variations of system efficiency with turbine-inlet temperature for various working fluids ($P_3 = 2.5$ MPa, $T_1 = 293$ K).

PhD thesis of Fredy Vélez, Spain

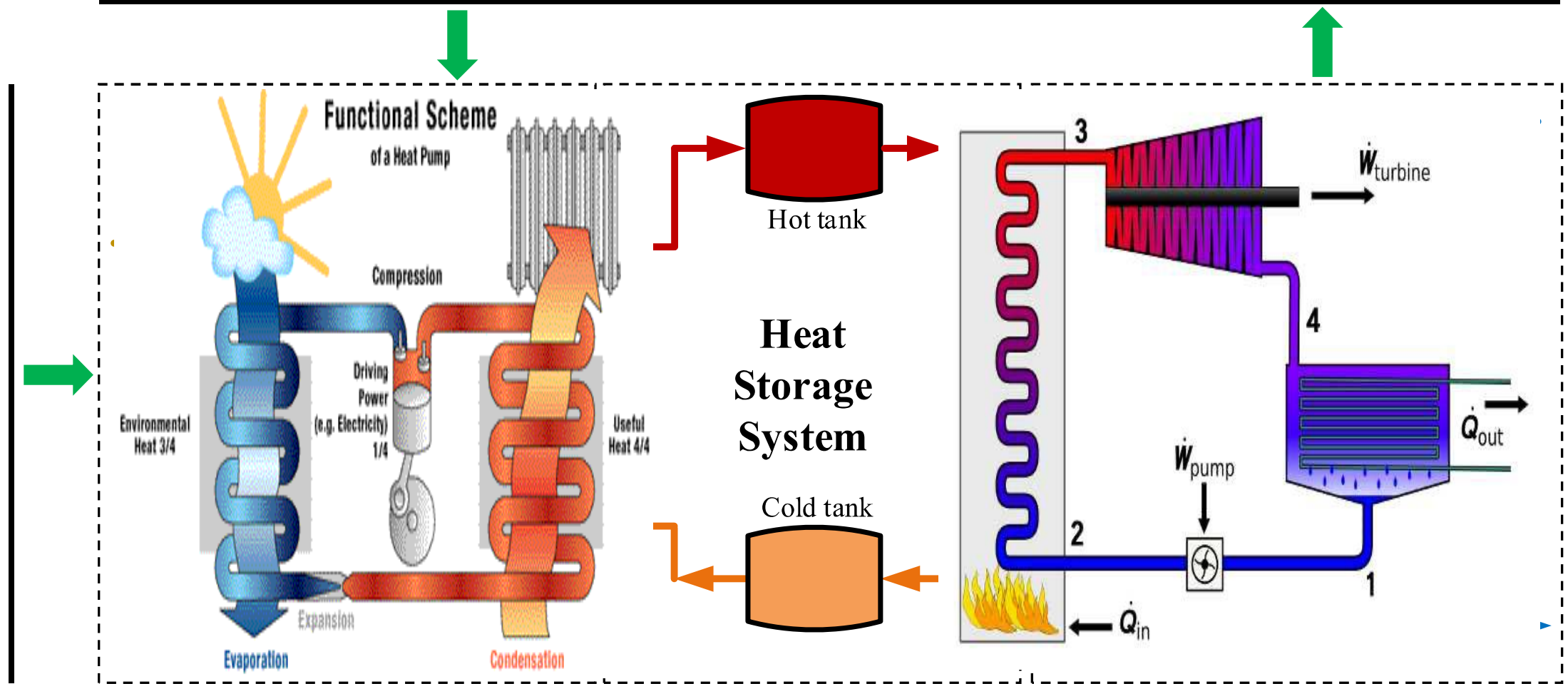
Integration of solar energy-E.E. generation-water desalination



Heat waste- Power generation integration.

Power Grid

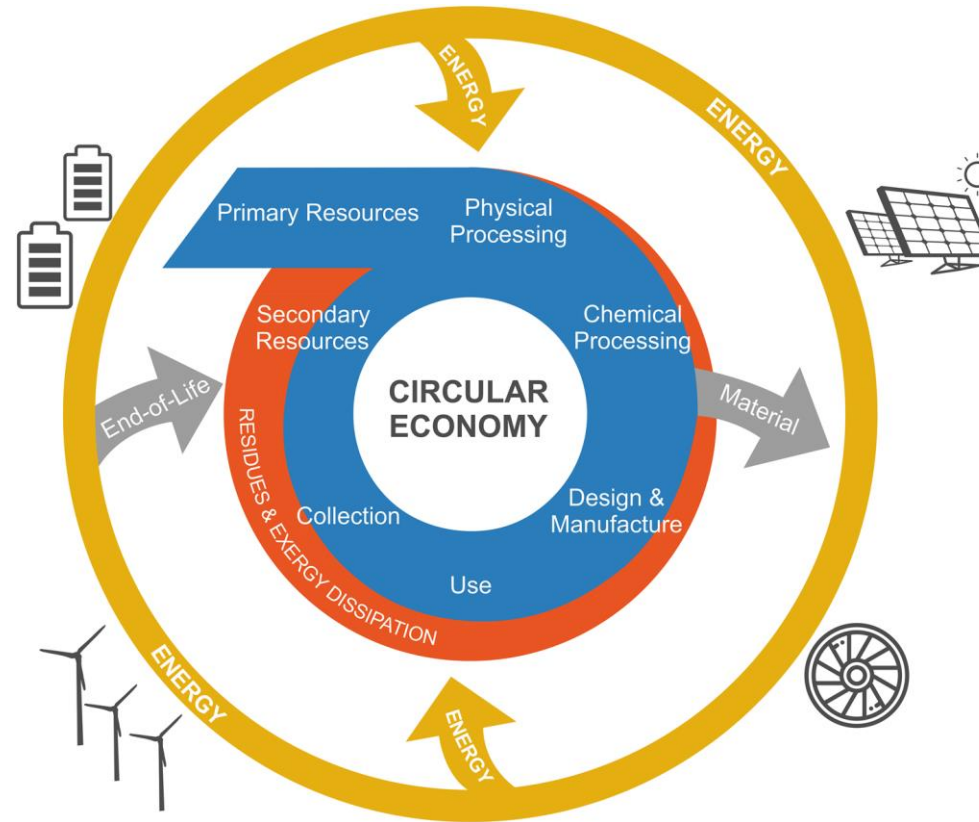
Waste Heat



5. Final remark



Representation of the circular economy



A. Abadías Llamas · N. J. Bartie · M. Heibeck · M. Stelter · M. A. Reuter; Simulation-Based Exergy Analysis of Large Circular Economy Systems: Zinc Production Coupled to CdTe Photovoltaic Module Life Cycle; **Journal of Sustainable Metallurgy** <https://doi.org/10.1007/s40831-019-00255-5>

PhD Tesis of Carlos Mario Ceballos

This entropy creation means that resources, which include materials, minerals, metals, energy

It is important

```
graph TD; A[It is important] --> B[Hard engineering: high-level technology.]; A --> C[Soft engineering: advanced mathematical modelling.]; A --> D[Basic science: generating new efficient processes];
```

Hard engineering: high-level technology.

Soft engineering: advanced mathematical modelling.

Basic science: generating new efficient processes



¡Gracias!

Agradezco al Ministerio de Ciencias, innovación y tecnología del gobierno nacional por la financiación del proyecto **“Esquema híbrido de poligeneración (Termoquímico - Biológico) para la sustitución de fósiles a partir de residuos orgánicos”** (contrato ICETEX 2022-0666) de la convocatoria 890 del Ministerio de Ciencias, innovación y tecnología del gobierno nacional.